



### COMPLETE PRODUCT LINE

#### Manufacturer of Pumps, Tanks, Heat Exchangers & Accessories



www.flofab.com

#### **HISTORY**

Flo Fab was established in 1981 by Denis Gauvreau who created and developed the product line, which is constantly being perfected by Marc Gauvreau and a team of professional engineers and designers. It is a combination of existing designs from several renowned products and the innovative ideas of a new generation professionals.

Founder 1981



Through the years, Flo Fab has acquired several companies and service entities including: AQUA-PROFAB (ASME Tanks manufacturer), MÉNARD, LÉONARD ÉLECTRIQUE, PMA. Moreover, Flo Fab also purchased equipment, fabrication designs and patterns from IDEALCO, a manufacturer of shell and tube type heat exchangers.

The after-sales services, sales, engineering, R&D, production, quality control, accounting and administration departments of all the above companies share the same location.

In December 2014, Marc Gauvreau, son of the founder, acquired all of the company's shares. Flo Fab and is constantly investing in new state-of-the-art innovations, new products like the XRI series and Prefab Skid for Hydronic Hearing 8 cooling system and pumping systems. This has allowed Flo Fab to retain our competent and qualified staff of professionals with a variety of specialized skills that continually work on improving our existing products and adding new engineered solutions that exceed customers' expectations .

Flo Fab has grown quite rapidly and now proudly offers of a wide range of products available directly from one manufacturer. This includes pumps and pump packages, tanks, heat exchangers and hydronic accessories. This allows each project's stakeholders to enjoy economical savings, peace of mind, best value for their investment and optimized total cost of ownership.



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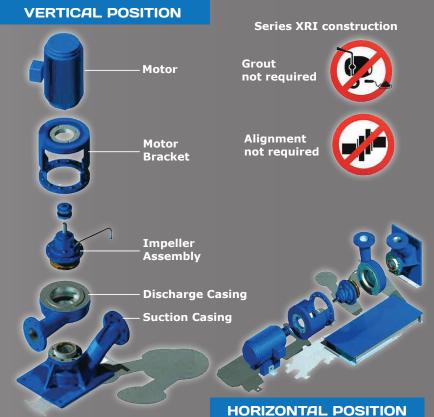
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#### VERTICAL IN-LINE PUMPS

SERIES	500	600	840SC	880RI
TYPE	TYPE Circulating Pump		Vertical In-Line Centrifugal Split Coupling	Vertical In-Line Centrifugal Split Coupling
CAPACITIES	up to 234 USGPM (54 m³/hr)	up to 290 USGPM (61 m³/hr)	454 to 8000 USGPM (1816 m³/hr)	Up to 3000 USGPM (680 m³/hr)
HEAD	up to 43 ft. (14 m)	up to 120 ft. (37 m)	up to 410 ft. (125 m)	up to 650 ft. (198 m)
PRESSURE up to 145 PSI (999 kPa)		up to 250 PSI (1724 kPa)	up to 600 PSI (4136 kPa)	up to 250 PSI (1724 kPa)
HORSEPOWER	up to 2/5 HP (280 kW)	up to 10 HP (7.5 kW)	up to 400 HP (298 kW)	up to 200 HP (149kW)
DRIVES	ECM Motor ERP Ready	56C Electric Motors	TC Electric Motors	TC Electric Motors
APPLICATIONS Water / Glycol		Water / Glycol	Water / Glycol	Water / Glycol
TEMPERATURE	up to 220°F (104°C)	up to 250°F (121°C)	up to 300°F (149°C)	up to 300°F (149 °C)
CONSTRUCTION MATERIAL	Cast Iron, Stainless, Bronze	Cast Iron, Bronze Fitted or All Bronze	Cast Iron, Bronze Fitted as Standard. Other materials also available	Cast Iron, Bronze Fitted as Standard. Other materials also available

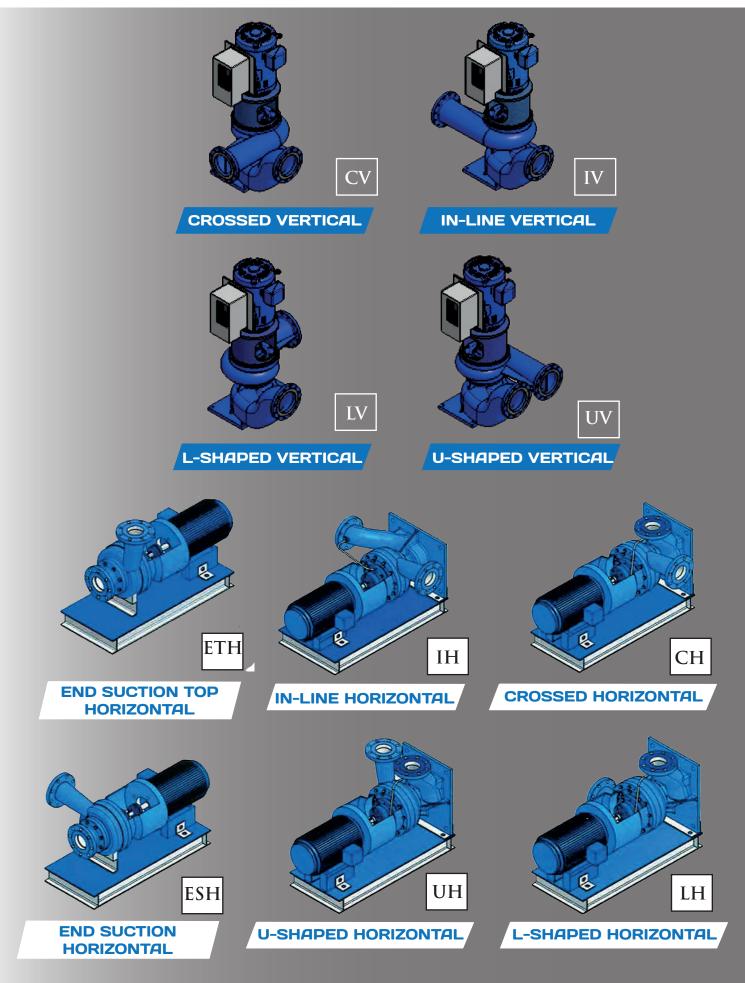
SERIES	XRI
TYPE	Universal 10 positions Vertical / Horizontal Centrifugal Pump with removable Impeller
CAPACITIES	up to 15850 USGPM 3600 m <sup>3</sup> /hr
HEAD	up to 655ft (200m)
PRESSURE	up to 600 PSI (4136 kPa)
HORSEPOWER	up to 1000 HP (746 kW)
DRIVES	TC Electric Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (149°C)
CONSTRUCTION MATERIAL	Cast Iron, Bronze Fitted as Standard. Other materials also available

#### - FEATURE PRODUCT-



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#### SERIES XRI VARIOUS CONFIGURATIONS



#### VERTICAL IN-LINE, HORIZONTAL BASE MOUNTED, CLOSED COUPLED, AND SPLIT CASE DOUBLE SUCTION TYPE PUMPS

SERIES	880	1000/1004	2000	2300 / 2600
ТҮРЕ	Compact In-Line Centrifugal	End Suction, Close Coupled	Radially Split Bearing Frame Pump Mounted With Flexible Coupling Back PULL-OUT Design	Radially Split Bearing Frame Pump Mounted With Flexible Coupling Back PULL-OUT Design
CAPACITIES	up to 3000 USGPM (680 m³/hr)	up to 1900 USGPM (431 m³/hr)	up to 1900 USGPM (431 m <sup>3</sup> /hr)	from 1900 to 6500 USGPM (432 to 1476 m <sup>3</sup> /hr)
HEAD	up to 650 ft. (198 m)	up to 43 ft. (14 m)	up to 120 ft. (37 m)	up to 410 ft. (125 m)
PRESSURE	up to 250 PSI (1724 kPa)	up to 175 PSI (1206 kPa)	up to 175 PSI (1206 kPa) with 125# flanges	up to 400 PSI (1206 kPa) with 400# flanges
HORSEPOWER	up to 200 HP (149 kW)	up to 200 HP (149 kW)	up to 200 HP (149 kW)	up to 500 HP (373 kW)
DRIVES	JM Electric Motors	JM Electric Motors	T Frame Electric Motors or Diesel Engines	T Frame Electric Motors or Diesel Engines
APPLICATIONS	Water / Glycol	Water / Glycol	Water / Glycol	Water / Glycol
TEMPERATURE	up to 300°F (149 °C)	up to 300°F (149 °C)	up to 300°F (149 °C)	up to 300°F (149 °C)
CONSTRUCTION MATERIAL	Cast Iron, Bronze Fitted as Standard. Other mate- rials also available	Cast Iron, Bronze Fitted as Standard. Other mate- rials also available	Cast Iron, Bronze Fitted as Standard. Other mate- rials also available	Cast Iron, Bronze Fitted as Standard. Other mate- rials also available
SERIES	4800L	4800U	4800/4800H/4900	4800V
ТҮРЕ	Single Stage, Double Suction Split Case	Single Stage, Double Suction Split Case	Horizontally Mounted, Single Stage, Double Suction Split Case	Vertically Mounted, Single Stage, Double Suction Split Case
CAPACITIES	up to 12000 USGPM (2725 m <sup>3</sup> /hr)	up to 12000 USGPM (2725 m <sup>3</sup> /hr)	up to 12700 USGPM (2884 m <sup>3</sup> /hr)	up to 12700 USGPM (2884 m <sup>3</sup> /hr)
HEAD	up to 750 ft. (227 m)	up to 750 ft. (227 m)	up to 625 ft. (190 m)	up to 625 ft. (190 m)
PRESSURE	up to 600 PSI (4136 kPa)	up to 600 PSI (4136 kPa)	up to 600 PSI (4136 kPa)	up to 600 PSI (4136 kPa)
HORSEPOWER	up to 800 HP (597 kW)	up to 800 HP (597 kW)	up to 1750 HP (1305 kW)	up to 1750 HP (1305 kW)
DRIVES	Electric Motors, Diesel Engines, Steam Turbines	Electric Motors, Diesel Engines, Steam Turbines	Electric Motors, Diesel Engines, Steam Turbines	Electric Motors, Diesel Engines, R.A.G.D
APPLICATIONS	Water / Glycol	Water / Glycol	Water / Glycol	Water / Glycol
TEMPERATURE	up to 300°F (149°C)	up to 300°F (149°C)	up to 300°F (149°C)	up to 300°F (149°C)
CONSTRUCTION MATERIAL	Cast Iron, Bronze Fitted as Standard. Other materials also available	Cast Iron, Bronze Fitted as Standard. Other materials also available	Cast Iron, Bronze Fitted as Standard. Other materials also available	Cast Iron, Bronze Fitted as Standard. Other materials also available

#### MULTISTAGE AND CLOSED COUPLED STAINLESS STEEL TYPE PUMPS SHELL AND TUBE, PLATE AND FRAME, BRAZED TYPE HEAT EXCHANGERS

SERIES	PSM	1CF	PSM	PSF	PST
TYPE	Vertical M	-	Vertical Multistage	Flanged Close Coupled Centrifugal	NPT Close Coupled Centrifugal
CAPACITIES	up to 250 (56 m	ı³/hr)	up to 792 USGPM (180 m <sup>3</sup> /hr)	13 to 380 USGPM (3 to 86 m <sup>3</sup> /hr)	up to 52 USGPM (12m <sup>3</sup> /hr)
HEAD	up to 9 (283	m)	up to 930 ft. (283 m)	up to 150 ft. (46 m)	up to 150 ft. (46 m)
PRESSURE	up to 4 (2964		up to 430 PSI (2964 kPa)	up to 145 PSI (1000 kPa)	up to 115 PSI (793 kPa)
HORSEPOWER	up to . (37		up to 100 HP (75 kW)	up to 15 HP (11 kW)	up to 3 HP (2.2 kW)
DRIVES	Vertical E Mot		Vertical Electrical Motor	Electric Close Coupled Motors	Vertical Electrical Motor
APPLICATIONS	Wateı Clear L		Water and Clear Liquids	Water and Clear Liquids	Water and Clear Liquids
TEMPERATURE	5°F (-15°C) to 248°F (120°)		5°F (-15°C) to 248°F (120°)	up to 225°F (107°C)	up to 225°F (107°C)
CONSTRUCTION MATERIAL			Cast Iron as Standard, or Stainless Steel #304 & #316	#304 Stainless Steel	#304 Stainless Steel
	Shell ar Heat Exc		Plate and Frame Heat Exchangers	Brazed Heat Exchangers	
SERIES	"W"	``S''	"FFW" AHRI	"BR"	IQP1000 / ACH550
TYPE	Water to Water / Glycol to Water	Steam to Water	Steam to Water Water to Water Glycol to Water	Steam to Water Water to Water Glycol to Water	VFD Flo Fab's Prefered* 200-240V / 3-Phase 380-480V / 3-Phase 500-600V / 3-Phase
CAPACITIES	CAPACITIES up to 3000 USGPM 681 m <sup>3</sup> /hr up to 250 PSI (1724 kpa) Steam		up to 10000 USGPM 2271 m <sup>3</sup> /hr up to 250 PSI (1724 kpa) Steam	up to 400 USGPM 91 m <sup>3</sup> /hr up to 150 lbs Steam	150% for 60 sec. (HD), 120% for 60 sec. (ND)
PRESSURE	150 PSI ( 250 PSI (		300 PSI (2068 kPa)	300 PSI (up to 2068 kPa)	
APPLICATIONS	Water, C Ste	Glycol or am	Water, Glycol or Steam	Water, Glycol or Steam	
TEMPERATURE	up to 300°F (144°C)		up to 300°F (144°C)	up to 300°F (144°C)	
CONSTRUCTION MATERIAL	Stainless	Steel or Steel with Steel Tubes	Carbon Steel, Titanium and Stainless Steel. Other materials available	Titanium and Stainless Steel. Other materials available	

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#### **ASME TANKS & AIR SEPARATORS**

SERIES	SEP	ADSR/AD	RDT/BT	RLU / RWU	RSE
TYPE	Vortex - Tangential Air Separator (With or Without Strainer)	In-Line Air/Dirt Sepa- rator (With Strainer)	Non Replaceable Bladder Expansion Tank Replaceable Bladder Exp. Tank (with bottom system connection)	Hot Water Storage Tank with Heater	Hot Water Storage Tank
CAPACITIES	56 to 67000 USGPM (13 to 15217 m³/hr)	69 to 12100 USGPM3 to 3962 Gallons(16 to 2748 m³/hr)(11 to 15000 litres)			000 Gallons 5781 litres)
CONNECTIONS	2" to 36" Diameter (50 mm to 914 mm)	2" to 36" Diameter (50 mm to 914 mm)	1″ to 3″ 25 mm to 75 mm	As Rec	quested
PRESSURE	up to 250PSI (1724 kPa)	up to 250PSI (1724 kPa)	up to 250PSI (1724 kPa)		250PSI 4 kPa)
TEMPERATURE	up to 550°F (288°C)	up to 550°F (288°C)	up to 240°F (115°C)	up to 550	°F (288°C)
CONSTRUCTION MATERIAL	Carbon Steel or Stainless Steel	Carbon Steel or Stainless Steel	Carbon Steel EPDM	Carbon Steel or Stainless Steel	

### Quotation Requirement What we need? For Skid

- 1.1 System PID
- 1.2 Pumps, Tanks and Heat Exchangers Schedule
- 1.3 Cut sheets for non Flo Fab parts such as Boilers, Chillers, etc...
- 1.4 Skids footprint
- **1.5 Mechanical room footprint**
- 1.6 Control sequence details

### **Quality Control**

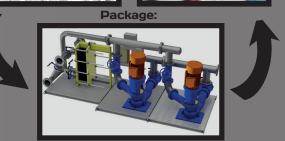
All pumps are factory tested and certified performance test is available when requested by the consultant. Test facilities up to 400 HP with 27,000-gallon test bench with calibrated instruments.

#### Skid Advantages

- Solution for both: New construction and Retrofit.
- Easily add more modules for future expansion.
- One single point of Responsibility / Contact.
- One single submittal for approval vs. individual submittals for each component.
- Financial: Cost reduction. Effectively reduce total cost of ownership for all project stakeholders (Contractor / Consultant Engineer / End User)
- Financial: Space saving due to optimized space utilisation.
- Financial: Time (Cost) saving : Skid built in parallel during building construction, also .
- Financial: Cash flow
- Management: One single invoice / payment for all works
- Financial: Overhead savings, including project management, logistical coordination, insurance expense, etc.







2.1 Heating and Cooling Systems

SPECS exa

2.2 HC Module will be composed of two pumps, control panel VFD, expansion tank, air separator, chemical pot feeder, and glycol fill system (optional), balancing valves, isolation valves, air vents and drain connections, multifunction valves, suction diffusers or Y strainers, interconnecting black steel schedule 40 piping. All package components are mounted on a structural steel base with lifting lugs.

ample:	Product	Product Type	Section(s)	Date Submitted	Status	
	XRI	Separately Coupled, Horizontally Mounted, In-Line Centrifugal Pumps	232123-HYDRONIC PUMPS	1/5/2016	Submitted	View Details
	880RI	Separately Coupled, Vertically Mounted, In-Line Centrifugal Pumps	232123-HYDRONIC PUMPS	1/5/2016	Submitted	View Details
	2000	Separately Coupled, Base- Mounted, End-Suction Centrifugal Pumps	232123-HYDRONIC PUMPS	1/5/2016	Submitted	View Details

- Financial: No surplus or extra components left after fabrication by contractor.
- Time (Cost) saving: No construction delay due to tested = site plug & play
- Safety: Avoid unpleasant site safety incidents and lost days as we tremendously minimize job site man-hours.

#### SUBMERSIBLES // SUMP-UTILITY



### FFBP33 & FFBP50

Discharge: 1½" NPT, female, vertical. Spherical solids handling: 1/2" HP: 0.3 & 0.5 RPM: 3500 Impeller: 10 vane vortex, with vanes on back side, dynamically balanced. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: NEMA L, single phase, permanent split capacitor, 120 volts, 60 Hz, oil filled, with overload protection in motor. Pump operation: automatic float switch or automatic vertical float switch.



### FF2AHS

Discharge: 2" NPT, vertical. Spherical solids handling: 1/2" HP: 1 RPM: 3500 Impeller: 8 vane, open, semi-vortex. Hytrel® thermoplastic elastomer. Shaft: 410 series stainless steel. Motor: dry type submersible motor, 1 & 3 phase, 115 & 230 volts, 60 Hz, 3500 RPM. For continuous duty, with thermal protector IP68 in winding, insulation class B.

#### SUBMERSIBLES // EFFLUENT



### FFBPEV512

Discharge: 2" NPT, female, vertical. Spherical solids handling: 3/4" HP: 0.5 RPM: 3500 Impeller: vortex, dynamically balanced. Cast iron ASTM A-48, class 30. ISO G6.3 Shaft: 416 series stainless steel. Motor: NEMA L, single phase, permanent split capacitor, 115 volts, 60 Hz, oil filled, with overload protection in motor.



### **FFBPSTEP**

Discharge: 2" NPT, vertical. Spherical solids handling: 3/4" HP: 0.5 & 1 RPM: 3500 Impeller: single vane enclosed. Polypropylene with stainless steel insert. Shaft: stainless steel. Motor: NEMA L, single phase, permanent split capacitor, 115/230 volts, 60 Hz, oil filled, class B insulation, with overload protection in motor.



### **FF2BEH-SS**

Discharge: 2" NPT, vertical. Spherical solids handling: 3/4" HP: 0.5 & 1 RPM: 3500 Impeller: 2 vane, open, with vanes on back side, dynamically balanced ISO G6.3. Bronze 85-5-5-5. Shaft: stainless steel. Motor: Single phase: NEMA L, permanent split capacitor, 115/230 volts, oil filled, with overload protection in motor. Three phase: NEMA B, 208/230 & 460 volts, oil filled. Requires overload protection to be included in control panel.

#### SUBMERSIBLES // NON-CLOG



### FF2BSE411 & FF2BSE511

Discharge: 2" NPT, vertical. Spherical solids handling: 2" HP: 0.4 & 0.5 RPM: 1750 Impeller: open, double vane, dynamically balanced. Cast iron ASTM A-48, class 30, ISO G6.3. Shaft: 416 series stainless steel. Motor: NEMA L, single phase, permanent split capacitor, 115 volts, 60 Hz, oil filled, with overload protection in motor.



### **FF2SEV512**

Discharge: 2" NPT, female, vertical. Spherical solids handling: 2" HP: 0.5 RPM: 3500 Impeller: vortex. Cast iron ASTM A-48, class 30, ISO G6.3. Shaft: 416 series stainless steel. Motor: NEMA L, single phase, permanent split capacitor, 115 volts, 60 Hz, oil filled, with overload protection in motor.



### FF2BSE-SS / FF3BSE-SS

Discharge: 2" or 3" NPT female, vertical, bolt on flange. Includes both flanges. (The name of the pump changes to FF3BSE when used with the 3" discharge flange.) Spherical solids handling: 2" HP: 0.5 & 0.75 RPM: 1750 Impeller: 2 vane, open, with vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: NEMA L, single phase, permanent split capacitor, 120 volts, 60 Hz, oil filled, with overload protection in motor.



### FF3BSE-SS / 1 HP

Discharge: 3" NPT, female, vertical, bolt on flange. Spherical solids handling: 2" HP: 1 RPM: 1750 Impeller: 2 vane, open, with vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: Single phase: NEMA L, permanent split capacitor, 230 volts, 60 Hz, oil filled, with overload protection in motor. Three phase: NEMA B, 230/460 volts, 60 Hz, oil filled. Requires overload protection to be included in control panel.



### FF3BSE-SS / 1.5 & 2 HP

Discharge: 3" NPT, female, vertical, bolt on flange. Spherical solids handling: 2½" HP: 1.5 & 2 RPM: 1750 Impeller: 2 vane, open, with vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: Single phase: NEMA L, permanent split capacitor, 230 volts, 60 Hz, oil filled, with overload protection in motor. Three phase: NEMA B, 230/460 volts, 60 Hz, oil filled. Requires overload protection to be included in control panel.

#### SUBMERSIBLES // NON-CLOG



### FF3BSE-SS / 3 HP

Discharge: 3" NPT, female, vertical, bolt on flange. Spherical solids handling: 2½" HP: 3 RPM: 1750 Impeller: 2 vane, open, with vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: Single phase: permanent split capacitor, 230 volts, 60 Hz, oil filled, with overload protection in motor. Three phase: 230/460 volts, 60 Hz, oil filled. Requires overload protection to be included in control panel.



### **FF3BWSE-DS**

Discharge: 3", 125 lb, flange horizontal. Spherical solids handling: 2½" HP: 2-5 RPM: 1750 Impeller: 2 vane, semi-open, with vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: NEMA B, three phase, 230 & 460 volts, 60 Hz, oil filled, with class F insulation. Requires overload protection to be included in control panel.



### **FF4BSE-SS**

Discharge: 4" NPT vertical. Spherical solids handling: 3" HP: 3 & 5 RPM: 1750 Impeller: 2 vane, open, with vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: NEMA B, three phase, 230/460 volts, 60 Hz, oil filled, with class F insulation. Requires overload protection to be included in control panel.



### **FF4BWSE-DS**

Discharge: 4", 125 lb, flange horizontal. Spherical solids handling: 3" HP: 2-7.5 RPM: 1750 Impeller: 2 vane, open, with vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 316 series stainless steel. Motor: NEMA B, three phase, 230 & 460 volts, 60 Hz, oil filled, with class F insulation. Requires overload protection to be included in control panel.



### **FF4BSE-DS**

Discharge: 4", 125 lb, flange horizontal. Spherical solids handling: 3" HP: 4.5-15 RPM: 1750 Impeller: 2 vane, open, with vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: Single phase: NEMA L, permanent split capacitor, 230 volts, 60 Hz, oil filled. Three phase: NEMA B 230/460 volts, 60 Hz, oil filled.



### **FF4BSE-HLDS**

Discharge: 4", 125 lb, flange horizontal. Spherical solids handling: 3" HP: 7.5-15 RPM: 1750 Impeller: 2 vane, closed, with vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: NEMA B, three phase, 230/460 volts, 60 Hz, oil filled. Requires overload protection to be included in control panel.

#### SUBMERSIBLES // NON-CLOG



### **FF6BSE-LDS / 9-30 HP**

Discharge: 6", 125 lb, flange horizontal. Spherical solids handling: 4" HP: 9-30 RPM: 1150 Impeller: 1 vane, closed, with vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: NEMA B, three phase, 230/460 volts, 60 Hz, oil filled. Requires overload protection to be included in control panel.



### **FF6BSE-LDS / 18-60 HP**

Discharge: 6", 125 lb, flange horizontal. Spherical solids handling: 4" HP: 18-60 RPM: 1750 Impeller: 1 vane (2 vane for 48 & 60 HP), closed, with vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: NEMA B, three phase, 230/460 volts, 60 Hz, oil filled. Requires overload protection to be included in control panel.



### FF6BSE-HLDS

Discharge: 6", 125 lb, flange horizontal. Spherical solids handling: 3" HP: 30-60 RPM: 1750 Impeller: 3 vane, closed, with vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: NEMA B, three phase, 230/460 volts, 60 Hz, oil filled. Requires overload protection to be included in control panel.



### **FF8BSE-HLDS**

Discharge: 8", 125 lb, flange horizontal. Spherical solids handling: 3" HP: 36-48 RPM: 1150 Impeller: 3 vanes, closed, with a bronze wear ring and vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: NEMA B, three phase, 230/460 volts, 60 Hz, oil filled. Requires overload protection to be included in control panel.



### **FF8BSE-HADS**

Discharge: 8", 125 lb, flange horizontal. Spherical solids handling: 3" HP: 30-75 / 100-200 RPM: 1150 / 3450 Impeller: 3 vane, closed, with with a bronze wear ring and vanes on back side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel. Motor: NEMA B, three phase, 230/460 volts, 60 Hz, air cooled. Explosion proof, class 1, division 1, group C & D. Requires overload protection to be included in control panel.

#### SUBMERSIBLES // NON-CLOG X-PROOF



## **FF4XBSE W/ EXPLOSION PROOF MOTORS**

Discharge: 4", 125 lb, flange horizontal. Spherical solids handling: 3" HP: 5-20 RPM: 1150 & 1750 Impeller: 2 vane, open, with vanes on back side. Cast iron ASTM A-48 class 30. Shaft: 416 series stainless steel. Motor: NEMA B, three phase, 230 & 460 volts, 60 Hz, 1150 & 1750 RPM, air cooled. Explosion Proof, Class 1, Division 1, Group C & D, insulation Class F. Requires overload protection to be included in control panel.



### **FF6XBSE W/ EXPLOSION PROOF MOTORS**

Discharge: 6", 125 lb, flange horizontal. Spherical solids handling: 4" HP: 15-75 RPM: 1150 & 1750 Impeller: 1 vane, closed, with vanes on back side. Cast iron ASTM A-48 class 30. Shaft: 416 series stainless steel. Motor: NEMA B, three phase, 230 & 460 volts, 60 Hz, 1150 & 1750 RPM, air cooled. Explosion Proof, Class 1, Division 1, Group C & D, insulation Class F. Requires overload protection to be included in control panel.



### **FF8XBSE W/ EXPLOSION PROOF MOTORS**

Discharge: 8", 125 lb, flange horizontal. Spherical solids handling: 3" HP: 30-150 RPM: 1150 & 1750 Impeller: 3 vane, closed, with with a bronze wear

ring and vanes on back side. Cast iron ASTM A-48, class 30.

Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 460 volts, 60 Hz, 1150 & 1750 RPM, air cooled. Explosion Proof, Class 1, Division 1, Group C & D, insulation Class F. Requires overload protection to be included in control panel.

#### SUBMERSIBLES // GRINDER



### FFBGP-DS / 2 HP

Discharge: 1¼" NPT, vertical. HP: 2 RPM: 3500

Impeller: 12 vanes, vortex with vanes on back side, dynamically balanced. Cast iron ASTM A-48, class 30. Radial cutter and shredding ring: hardened 440C, stainless steel, hardness Rockwell C-55.

Shaft: 420 series stainless steel.

Motor:

Single phase: permanent split capacitor, 220 volts, 60 Hz, oil filled, with overload protection in motor. Class F insulation.

Three phase: 220/440 volts, 60 Hz, oil filled with overload protection in motor. Class F insulation.

### FFBGP-DS / 3, 5 & 7.5 HP

Discharge: 2" NPT, vertical. HP: 3, 5 & 7.5 RPM: 3500

Impeller: 10 vanes, vortex with vanes on back side, dynamically balanced. Cast iron ASTM A-48, class 30. Radial cutter and shredding ring: hardened 440C, stainless steel, hardness Rockwell C-55. Shaft: 420 series stainless steel. Motor:

Single phase: NEMA L, permanent split capacitor (to be located in control panel), 230 volts, 60 Hz, oil filled. Class F insulation.

Three phase: NEMA B, 230/460 volts, 60 Hz, oil filled. Class F insulation. Requires overload protection to be included in control panel.



### FFBGPH-DS / 3, 5 & 7.5 HP

Discharge: 2½" flange, horizontal. HP: 3, 5 & 7.5 RPM: 3500 Impeller: 10 vanes, vortex with vanes on back side, dynamically balanced. Cast iron ASTM A-48, class 30. Radial cutter and shredding ring: hardened 440C, stainless steel, hardness Rockwell C-55. Shaft: 420 series stainless steel. Motor: Single phase: NEMA L, permanent split capacitor (to be located in control panel), 230 volts, 60 Hz, oil filled. Class F insulation.

Three phase: NEMA B, 230/460 volts, 60 Hz, oil filled. Class F insulation. Requires overload protection to be included in control panel.

#### SUBMERSIBLES // STAINLESS // RECESSED IMPELLER



### **FFBVRI**

Discharge: 2" & 3" NPT elbow, vertical. Spherical solids handling: 1½" & 2" HP: 0.5 - 7.5 RPM: 3500 Impeller: 8 vane, semi-open Vortex. 316 series stainless steel. Shaft: 416 series stainless steel. Motor: For continuous duty, 1 & 3 phase, 3450 RPM, dry type, insulation class B, protection IP68, 115/230 volts.



### **FFBVRI**

Discharge: 2.5" & 3" NPT elbow, vertical. Spherical solids handling: 2½" & 3" HP: 1.5 - 3 RPM: 3450 Impeller: 6 & 8 vane, semi-open Vortex. Cast iron ASTM A-48, class 30. Shaft: 410 series stainless steel. Motor: 1 & 3 phase, 230 volts, 60 Hz, 3450 RPM. For continuous duty, with protection IP68 in winding, insulation class B.



#### FFMCN-G CHEMICAL PROCESS PUMP TECH DATA

- Size: 1" 10"
- Max head: 6164GPM
- Max cap: 466'
- Media temp: -13°F ~+ 284°F
- Max System Pressure: 363PSI

#### <u>ADVANTAGE</u>

- Complies with ANSI B73.1
- Open impeller
- High efficiency & energy saving
- Wide operation range
- Robust structure
- Modern design

#### **APPLICATION**

- Chemical Engineering
- Paper and pulp
- All process industries
- Petrochemical



# FFMCO SLURRY PUMP

- Size:2" 12"
- Max cap: 7045GPM
- Max head: 361' '
- Media temp: -13°F ~+ 284°F
- Max system pressure: 232PSI

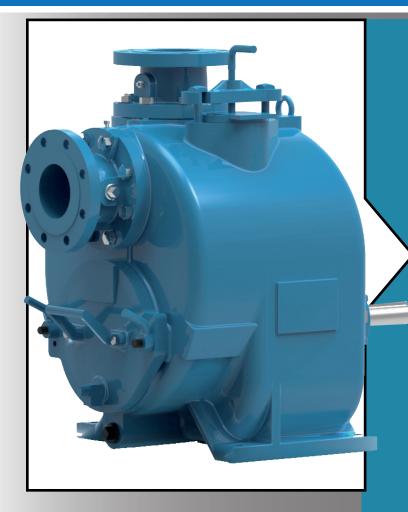
#### **ADVANTAGE**

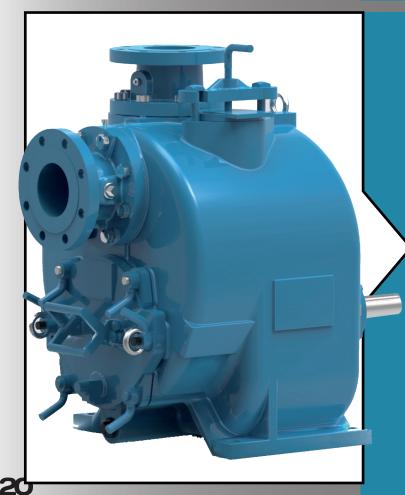
- Semi-open impeller
- Robust design
- Wide operation range
- Heavy duty bearing housing

#### **APPLICATION**

- Barite & mineral oil based drilling
- Bentonite, Salt water slurry
- Cement
- Paper and pulp, Mine dewatering
- Lime, Gypsum, Calcium,
- Ash & coal liquid slurry
- Chemical industry

#### SUBMERSIBLES // FFMC





# FFMCT SELF PRIMING TRASH PUMP

#### TECH DATA

- Size: 2"- 12"
- Max cap: 3400GPM
- Max head: 130'
- Media temp: 14°F ~+ 185°F
- Max system pressure: 51PSI
- Max suction: 25'
- Max solids: 3"

#### <u>ADVANTAGE</u>

- Proven design
- Excellent performance
- Non-clogging design
- Excellent self priming function
- Installation and maintenance

#### **APPLICATION**

- Municipal
- Marine
- Industrial sewage water treatment
- Agriculture irrigation
- Drainage/Construction

# FFMCST SELF PRIMING TRASH PUMP

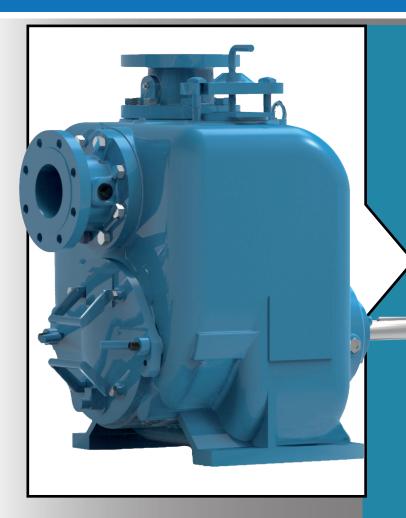
- Size: 2"- 12"
- Max cap: 3400GPM
- Max head: 130'
- Media temp: 14°F ~+ 185°F
- Max system pressure: 51PSI
- Max suction: 25'
- Max solids: 3"

#### **ADVANTAGE**

- Proven design
- Excellent performance
- Non-clogging design
- Excellent self priming function
- Installation and maintenance

#### **APPLICATION**

- Municipal
- Marine
- Industrial sewage water treatment
- Agriculture irrigation
- Drainage/Construction





### FFMCU HIGH HEAD SELF PRIMING TRASH PUMP

- Size: 3'' 6''
- Max cap: 1500GPM
- Max head: 207'
- Media temp: 14°F ~+ 185°F
- Max system pressure: 87PSI
- Max suctron:25'
- Max solids: 1.25"

#### **ADVANTAGE**

- Proven design
- Excellent & reliable performance
- Non- clogging design
- Excellent self priming function
- Installation and maintenance
- Excellent trash handling capability

#### **APPLICATION**

- Municipal
- Marine
- Industrial sewage water treatment
- Agriculture irrigation

### FFMCSU HIGH HEAD SELF PRIMING TRASH PUMP

### • Size: 3'' - 6''

- SIZE: 3 0 • Max cap: 1500
- Max cap: 1500GPM
- Max head: 207'
- Media temp: 14°F ~+ 185°F
- Max system pressure: 87PSI
- Max suctron:25'
- Max solids: 1.25"

#### **ADVANTAGE**

- Proven design
- Excellent & reliable performance
- Non- clogging design
- Excellent self priming function
- Installation and maintenance
- Excellent trash handling capability

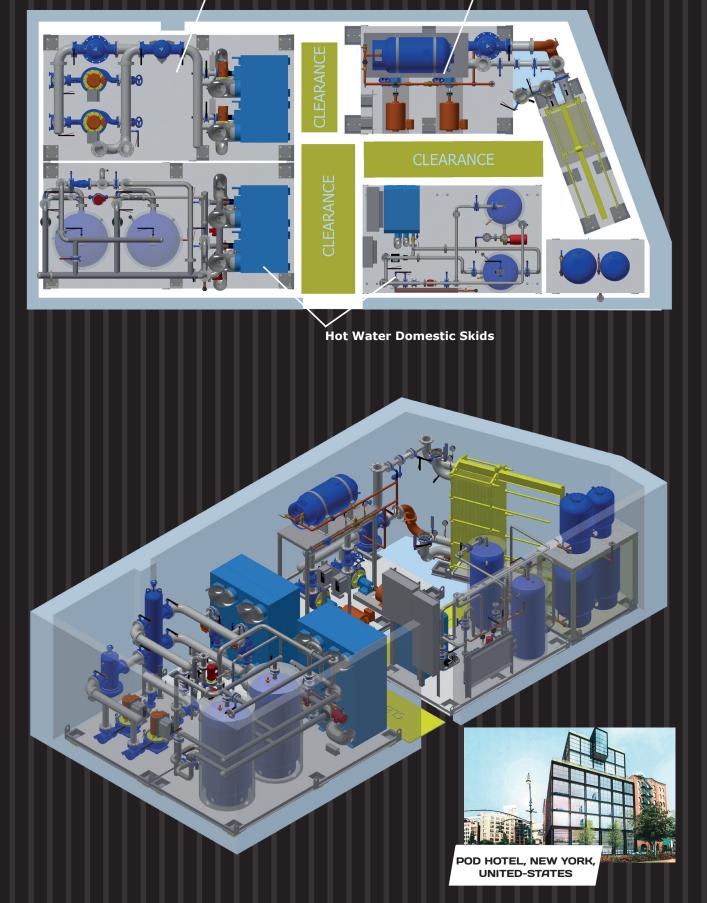
#### **APPLICATION**

- Municipal
- Marine
- Industrial sewage water treatment
- Agriculture irrigation

# **Typical Mechanical Room**

,Hydronic Heating System Skid

Hydronic Cooling System Skid





### SUBMERSIBLE PUMPS

### PLUMBING

SERIES	LB-25, 4 215 &		FS-237, 337 & 437, 475, 675, 4110, 6110, 8110	LBV-40	LBV-75, 215 & 315	LBK-75	LBK-215 & 315
ТҮРЕ	Effluent	Pump	Multi-Purpose Drainage Pump		& Sewage x Pump	Effluent	Sewage Non Clog Pump
CAPACITIES	up to 175 (40 m	³/hr)	up to 1400 USGPM (317 m <sup>3</sup> /hr)	. (36	59 USGPM m³/hr)	. (42 r	5 USGPM n³/hr)
HEAD	8 to 7 (2.4 to 2		10 to 163 ft. (3 to 49 m)		59 ft. to 18m)		59 ft. 18m)
SOLID SIZE	3/8 (9 m	im)	3/4″ (19 mm)	3/4″ (19mm)	2″ (50mm)	3/4″ (19mm)	2″ (50mm)
HORSEPOWER	up to (0.75		up to 30 HP (22 kW)	(0.7	o 1 HP '5 kW)		o 1 HP 5 kW)
DRIVES	Air Fi Electrical Explosio	Motors	Air Filled Electrical Motors Explosion Proof	Electric	Filled al Motors ion Proof	Electrica	Filled al Motors on Proof
APPLICATIONS	Water		Water	Water, Sewage & Waste Liquids		Water	Water & Waste Li- quids
TEMPERATURE	up to 200°F (94 °C)		up to 200°F (94 °C)	up to 200°F (94 °C)		up to 200°F (94 °C)	
CONSTRUCTION MATERIALS	Cast Iron		Cast Iron and Stainless Steel	Cast Iron		Cast Iron	
						ROFAB B.S.	billion control control of the control control of the control of the control control of the control of the c
SERIES	FBV-332	FBV-337 & 437	FGC-015 / FGC-022 FGC-037 / FGC-055	BAF		Sub Accessories	
ТҮРЕ	Sewa Non Clog	g Pump	Sewage Grinder Pump	Break A	way Fitting		
CAPACITIES	up to 317 72 m	³/hr	up to 61 USGPM 14 m³/hr				
HEAD	8 to 6 (2.4 to	20 m)	17 to 105ft (5.2 to 32 m)				
SOLID SIZE	2″ (50 mm)	3″ (80 mm)	3/4″ (19 mm)				
HORSEPOWER	up to (3.7 l	<w)< th=""><th>up to 5 HP (3.7 kW)</th><th></th><th></th><th></th><th></th></w)<>	up to 5 HP (3.7 kW)				
DRIVES	Air Filled Electrical Motors Explosion Proof		Air Filled Electrical Motor Explosion Proof				
APPLICATIONS	Water, Se Waste L		Water, Sewage & Waste Liquids				
TEMPERATURE	up to 200°	²F (94°C)	up to 200°F (94°C)				
	Cast 1	Iron	Cast Iron	Cas	t Iron		

#### **DIFFERENT SYSTEMS**

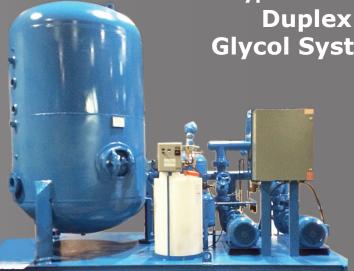
CAPACITIES	up to 30 USGPM (3.1 m <sup>3</sup> /hr)
HEAD	up to 692 ft. (300 PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 10 HP (7.46 kW)
DRIVES	Electrical Motors
APPLICATIONS	Light Fuel Oil
TEMPERATURE	up to 150°F (65°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron



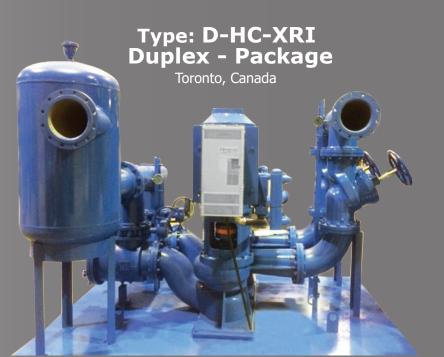
Type: D-FOM Duplex Fuel Oil System

Type: D-GLY Duplex Glycol System

CAPACITIES	up to 12000 USGPM (2725 m <sup>3</sup> /hr)	
HEAD	up to 692 ft. (300 PSI) (211 m)	
PRESSURE	up to 300 PSI (2069 kPa)	
HORSEPOWER	up to 400 HP (298.3 kW)	
DRIVES	Electrical Motors	
APPLICATIONS	Water / Glycol	
TEMPERATURE	up to 300°F (144°C)	
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron	



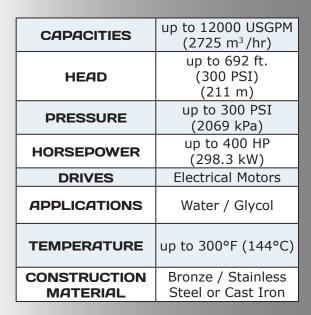
CAPACITIES	up to 12000 USGPM
CAPACITIES	(2725 m³/hr)
	up to 692ft.
HEAD	(300 PSI)
	(211 m)
PRESSURE	up to 300 PSI
PRESSURE	(2069 kPa)
HORSEPOWER	up to 400 HP
HORSEPOWER	(298.3 kW)
DRIVES	Electrical Motors
	Mahan / Church
APPLICATIONS	Water / Glycol
	up to 300°F
TEMPERATURE	(144°C)
CONSTRUCTION	Bronze / Stainless
MATERIAL	Steel or Cast Iron



#### PACKAGED SYSTEMS

CAPACITIES	up to 12000 USGPM (2725 m <sup>3</sup> /hr)
HEAD	up to 692 ft. (300 PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron

#### Type: D-CPS-HT Duplex -Constant Pressure System Fresno, California



CAPACITIES	up to 12000 USGPM (2725 m <sup>3</sup> /hr)
HEAD	up to 692 ft. (300 PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron

### Type: BOI Boiler Package

San Francisco - California, USA

### туре: CHI Chiller Package

Garden City - Texas, USA

### PACKAGED SYSTEMS

CAPACITIES	up to 12000 USGPM (2725 m <sup>3</sup> /hr)
HEAD	up to 692 ft. (300 PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron



Type: LCOO Large Cooling Package Fort Bliss - Texas, USA

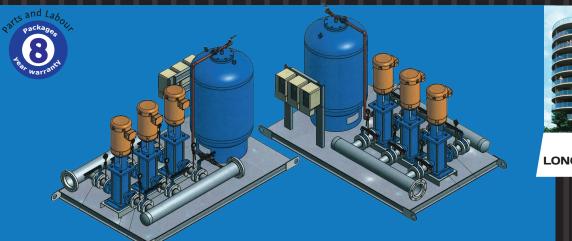
Type: HCE Heating Cooling with Enclosure Michigan, USA



CAPACITIES	up to 12000 USGPM (2725 m <sup>3</sup> /hr)
HEAD	up to 692 ft. (300PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron



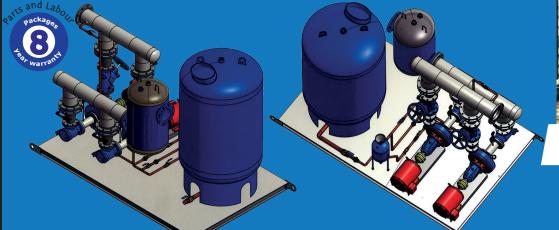
## Booster





COGIR JAZZ , LONGUEIL, MONTREAL,

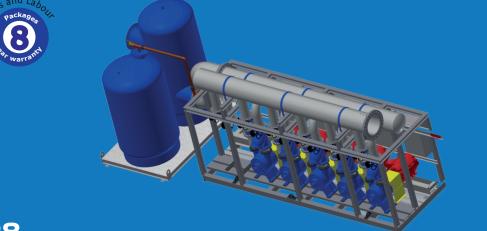
# **Heating or Cooling**





CONCORD GARDEN RICHMOND, B.C., CA

# Large Cooling





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#### Proud pump supplier for the New World **Trade Center towers in New York**

#### AND MORE

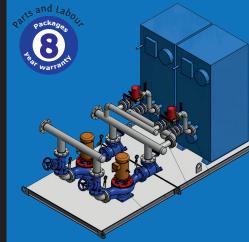
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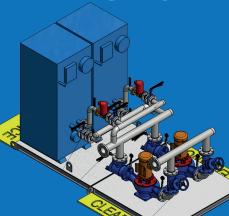
# **Heat Transfer**



WORLD TRADE CENTER NEW-YORK, U.S.A.

## **Duplex Pumps - Heating System**







**CRITERION HAGUE** NEW-YORK, U.S.A. PHASE 1

## **Boiler Pack**





NEW-YORK, U.S.A. PHASE 2

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