



## COMPLETE PRODUCT LINE

Manufacturer of Pumps, Tanks, Heat Exchangers & Accessories



#### **HISTORY**

Flo Fab was established in 1981 by Denis Gauvreau who created and developed the product line, which is constantly being perfected by Marc Gauvreau and a team of professional engineers and designers. It is a combination of existing designs from several renowned products and the innovative ideas of a new generation professionals.

Founder 1981



Through the years, Flo Fab has acquired several companies and service entities including: AQUA-PROFAB (ASME Tanks manufacturer), MÉNARD, LÉONARD ÉLECTRIQUE, PMA. Moreover, Flo Fab also purchased equipment, fabrication designs and patterns from IDEALCO, a manufacturer of shell and tube type heat exchangers.

The after-sales services, sales, engineering, R&D, production, quality control, accounting and administration departments of all the above companies share the same location.

In December 2014, Marc Gauvreau, son of the founder, acquired all of the company's shares. Flo Fab and is constantly investing in new state-of-the-art innovations, new products like the XRI series and Prefab Skid for Hydronic Hearing 8 cooling system and pumping systems. This has allowed Flo Fab to retain our competent and qualified staff of professionals with a variety of specialized skills that continually work on improving our existing products and adding new engineered solutions that exceed customers' expectations .

Flo Fab has grown quite rapidly and now proudly offers of a wide range of products available directly from one manufacturer. This includes pumps and pump packages, tanks, heat exchangers and hydronic accessories. This allows each project's stakeholders to enjoy economical savings, peace of mind, best value for their investment and optimized total cost of ownership.

# MG

#### **TABLE OF CONTENTS**

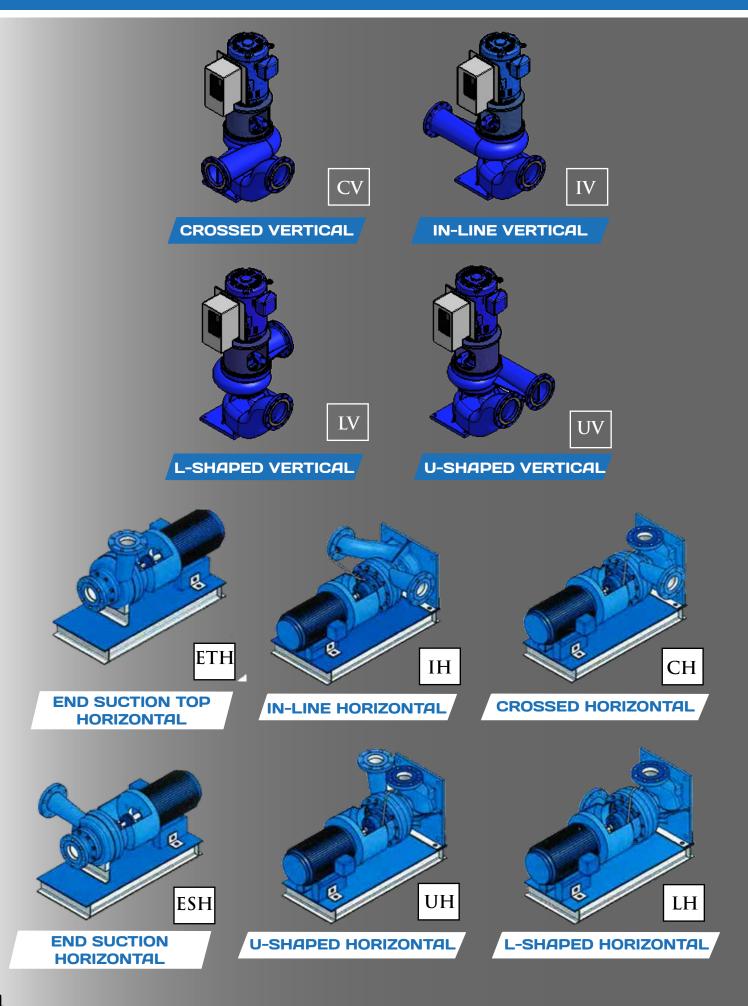
VERTICAL IN-LINE PUMPS	
FEATURE PRODUCT	3
SERIES XRI VARIOUS CONFIGURATIONS	4
HORIZONTAL BASE MOUNTED & CLOSE COUPLED END SUCTION PUMPS	5
SPLIT CASE DOUBLE SUCTION / MULTISTAGE / CLOSE COUPLED STAINLESS PUMPS	5
CONDENSATE & TURBINE PUMPS	6
ASME TANKS & AIR SEPARATORS	7
HEAT EXCHANGERS	6
HOW TO PRICE A PACKAGE	7
ALL SUBMERSIBLES	8-21
TYPICAL MECHANICAL ROOM	22
HYDRONIC ACCESSORIES	23
SUBMERSIBLE PUMPS (PLUMBING)	24
PACKAGED SYSTEMS	25-27
DIFFERENT SYSTEMS	28-29
COMPLETED AND ONGOING PROJECTS	30

SERIES	500	600	840SC	880RI
TYPE	Circulating Pump	In-Line Circulator	Vertical In-Line Centrifugal Split Coupling	Vertical In-Line Centrifugal Split Coupling
CAPACITIES	up to 234 USGPM (54 m³/hr)	up to 290 USGPM (61 m³/hr)	454 to 8000 USGPM (1816 m³/hr)	Up to 3000 USGPM (680 m³/hr)
HEAD	up to 43 ft. (14 m)	up to 120 ft. (37 m)	up to 410 ft. (125 m)	up to 650 ft. (198 m)
PRESSURE	up to 145 PSI (999 kPa)	up to 250 PSI (1724 kPa)	up to 600 PSI (4136 kPa)	up to 250 PSI (1724 kPa)
HORSEPOWER	up to 2/5 HP (280 kW)	up to 10 HP (7.5 kW)	up to 400 HP (298 kW)	up to 200 HP (149kW)
DRIVES	ECM Motor ERP Ready	56C Electric Motors	TC Electric Motors	TC Electric Motors
APPLICATIONS	Water / Glycol	Water / Glycol	Water / Glycol	Water / Glycol
TEMPERATURE	up to 220°F (104°C)	up to 250°F (121°C)	up to 300°F (149°C)	up to 300°F (149°C)
CONSTRUCTION MATERIAL	Cast Iron, Stainless, Bronze	Cast Iron, Bronze Fitted or All Bronze	Cast Iron, Bronze Fitted as Standard. Other materials also available	Cast Iron, Bronze Fitted as Standard. Other materials also available

SERIES	XRI
TYPE	Universal 10 positions Vertical / Horizontal Centrifugal Pump with removable Impeller
CAPACITIES	up to 15850 USGPM 3600 m³/hr
HEAD	up to 655ft (200m)
PRESSURE	up to 600 PSI (4136 kPa)
HORSEPOWER	up to 1000 HP (746 kW)
DRIVES	TC Electric Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (149°C)
CONSTRUCTION MATERIAL	Cast Iron, Bronze Fitted as Standard. Other materials also available

## - FEATURE PRODUCT-





SERIES	880	1000/1004	2000	2300 / 2600
TYPE	Compact In-Line Centrifugal	End Suction, Close Coupled	Radially Split Bearing Frame Pump Mounted With Flexible Coupling Back PULL-OUT Design	Radially Split Bearing Frame Pump Mounted With Flexible Coupling Back PULL-OUT Design
CAPACITIES	up to 3000 USGPM (680 m³/hr)	up to 1900 USGPM (431 m³/hr)	up to 1900 USGPM (431 m³/hr)	from 1900 to 6500 USGPM (432 to 1476 m³/hr)
HEAD	up to 650 ft. (198 m)	up to 43 ft. (14 m)	up to 120 ft. (37 m)	up to 410 ft. (125 m)
PRESSURE	up to 250 PSI (1724 kPa)	up to 175 PSI (1206 kPa)	up to 175 PSI (1206 kPa) with 125# flanges	up to 400 PSI (1206 kPa) with 400# flanges
HORSEPOWER	up to 200 HP (149 kW)	up to 200 HP (149 kW)	up to 200 HP (149 kW)	up to 500 HP (373 kW)
DRIVES	JM Electric Motors	JM Electric Motors	T Frame Electric Motors or Diesel Engines	T Frame Electric Motors or Diesel Engines
APPLICATIONS	Water / Glycol	Water / Glycol	Water / Glycol	Water / Glycol
TEMPERATURE	up to 300°F (149°C)	up to 300°F (149°C)	up to 300°F (149°C)	up to 300°F (149°C)
CONSTRUCTION MATERIAL	Cast Iron, Bronze Fitted as Standard. Other mate- rials also available	Cast Iron, Bronze Fitted as Standard. Other mate- rials also available	Cast Iron, Bronze Fitted as Standard. Other mate- rials also available	Cast Iron, Bronze Fitted as Standard. Other mate- rials also available
		Tidis diso available	Tiais also available	Tidis diso dvaliable
		Tidas disc dyalidate	Tidis also available	Tidis dise dyalidate
SERIES	4800L	4800U	4800/4800H/4900	4800V
SERIES TYPE	4800L  Single Stage, Double Suction Split Case			
	Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr)	4800U  Single Stage, Double Suction Split Case  up to 12000 USGPM (2725 m³/hr)	4800/4800H/4900  Horizontally Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr)	4800V  Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr)
ТҮРЕ	Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft. (227 m)	4800U  Single Stage, Double Suction Split Case  up to 12000 USGPM (2725 m³/hr)  up to 750 ft. (227 m)	4800/4800H/4900  Horizontally Mounted, Single Stage, Double Suction Split Case  up to 12700 USGPM (2884 m³/hr)  up to 625 ft. (190 m)	4800V  Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m)
TYPE	Single Stage, Double Suction Split Case  up to 12000 USGPM (2725 m³/hr)  up to 750 ft. (227 m)  up to 600 PSI (4136 kPa)	4800U  Single Stage, Double Suction Split Case  up to 12000 USGPM (2725 m³/hr)  up to 750 ft. (227 m)  up to 600 PSI (4136 kPa)	4800/4800H/4900  Horizontally Mounted, Single Stage, Double Suction Split Case  up to 12700 USGPM (2884 m³/hr)  up to 625 ft. (190 m)  up to 600 PSI (4136 kPa)	4800V  Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI (4136 kPa)
TYPE CAPACITIES HEAD	Single Stage, Double Suction Split Case  up to 12000 USGPM (2725 m³/hr)  up to 750 ft. (227 m)  up to 600 PSI (4136 kPa)  up to 800 HP (597 kW)	4800U  Single Stage, Double Suction Split Case  up to 12000 USGPM (2725 m³/hr)  up to 750 ft. (227 m)  up to 600 PSI (4136 kPa)  up to 800 HP (597 kW)	4800/4800H/4900  Horizontally Mounted, Single Stage, Double Suction Split Case  up to 12700 USGPM (2884 m³/hr)  up to 625 ft. (190 m)  up to 600 PSI (4136 kPa)  up to 1750 HP (1305 kW)	4800V  Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI
TYPE CAPACITIES HEAD PRESSURE	Single Stage, Double Suction Split Case  up to 12000 USGPM (2725 m³/hr)  up to 750 ft. (227 m)  up to 600 PSI (4136 kPa)  up to 800 HP	4800U  Single Stage, Double Suction Split Case  up to 12000 USGPM (2725 m³/hr)  up to 750 ft. (227 m)  up to 600 PSI (4136 kPa)  up to 800 HP	4800/4800H/4900  Horizontally Mounted, Single Stage, Double Suction Split Case  up to 12700 USGPM (2884 m³/hr)  up to 625 ft. (190 m)  up to 600 PSI (4136 kPa)  up to 1750 HP	4800V  Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI (4136 kPa) up to 1750 HP
TYPE  CAPACITIES  HEAD  PRESSURE  HORSEPOWER	Single Stage, Double Suction Split Case  up to 12000 USGPM (2725 m³/hr)  up to 750 ft. (227 m)  up to 600 PSI (4136 kPa)  up to 800 HP (597 kW)  Electric Motors, Diesel Engines, Steam	4800U  Single Stage, Double Suction Split Case  up to 12000 USGPM (2725 m³/hr)  up to 750 ft. (227 m)  up to 600 PSI (4136 kPa)  up to 800 HP (597 kW)  Electric Motors, Diesel Engines, Steam	4800/4800H/4900  Horizontally Mounted, Single Stage, Double Suction Split Case  up to 12700 USGPM (2884 m³/hr)  up to 625 ft. (190 m)  up to 600 PSI (4136 kPa)  up to 1750 HP (1305 kW)  Electric Motors, Diesel Engines, Steam	4800V  Vertically Mounted, Single Stage, Double Suction Split Case  up to 12700 USGPM (2884 m³/hr)  up to 625 ft. (190 m)  up to 600 PSI (4136 kPa)  up to 1750 HP (1305 kW)  Electric Motors, Diesel
TYPE  CAPACITIES  HEAD  PRESSURE  HORSEPOWER  DRIVES	Single Stage, Double Suction Split Case  up to 12000 USGPM (2725 m³/hr)  up to 750 ft. (227 m)  up to 600 PSI (4136 kPa)  up to 800 HP (597 kW)  Electric Motors, Diesel Engines, Steam Turbines	4800U  Single Stage, Double Suction Split Case  up to 12000 USGPM (2725 m³/hr)  up to 750 ft. (227 m)  up to 600 PSI (4136 kPa)  up to 800 HP (597 kW)  Electric Motors, Diesel Engines, Steam Turbines	4800/4800H/4900  Horizontally Mounted, Single Stage, Double Suction Split Case  up to 12700 USGPM (2884 m³/hr)  up to 625 ft. (190 m)  up to 600 PSI (4136 kPa)  up to 1750 HP (1305 kW)  Electric Motors, Diesel Engines, Steam Turbines	4800V  Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI (4136 kPa) up to 1750 HP (1305 kW)  Electric Motors, Diesel Engines, R.A.G.D

SERIES	PSM	ICF	PSM	PSF	PST NDT Class Cassalad
TYPE	Vertical M		Vertical Multistage	Flanged Close Coupled Centrifugal	NPT Close Coupled Centrifugal
CAPACITIES	up to 250 (56 m		up to 792 USGPM (180 m³/hr)	13 to 380 USGPM (3 to 86 m³/hr)	up to 52 USGPM (12m³/hr)
HEAD	up to 9 (283		up to 930 ft. (283 m)	up to 150 ft. (46 m)	up to 150 ft. (46 m)
PRESSURE	up to 4 (2964		up to 430 PSI (2964 kPa)	up to 145 PSI (1000 kPa)	up to 115 PSI (793 kPa)
HORSEPOWER	up to !		up to 100 HP (75 kW)	up to 15 HP (11 kW)	up to 3 HP (2.2 kW)
DRIVES	Vertical E	lectrical	Vertical Electrical Motor	Electric Close Coupled Motors	Vertical Electrical Motor
APPLICATIONS	Water Clear L	and	Water and Clear Liquids	Water and Clear Liquids	Water and Clear Liquids
TEMPERATURE	5°F (-15°C (12		5°F (-15°C) to 248°F (120°)	up to 225°F (107°C)	up to 225°F (107°C)
CONSTRUCTION MATERIAL	#304 Stainless Steel Optional #316 S/S		Cast Iron as Standard, or Stainless Steel #304 & #316	#304 Stainless Steel	#304 Stainless Steel
	Shell ar Heat Exc		Plate and Frame Heat Exchangers	Brazed Heat Exchangers	
SERIES	"W"	"S"	"FFW" AHRI	"BR"	IQP1000 / ACH550
TYPE	Water to Water / Glycol to Water	Steam to Water	Steam to Water Water to Water Glycol to Water	Steam to Water Water to Water Glycol to Water	VFD Flo Fab's Prefered* 200-240V / 3-Phase 380-480V / 3-Phase 500-600V / 3-Phase
CAPACITIES	up to 300 681 r up to 2 (1724 kp	m³/hr :50 PSI a) Steam	up to 10000 USGPM 2271 m³/hr up to 250 PSI (1724 kpa) Steam	up to 400 USGPM 91 m³/hr up to 150 lbs Steam	150% for 60 sec. (HD), 120% for 60 sec. (ND)
PRESSURE	150 PSI (1 250 PSI (1		300 PSI (2068 kPa)	300 PSI (up to 2068 kPa)	
APPLICATIONS	Water, G Ste	Glycol or am	Water, Glycol or Steam	Water, Glycol or Steam	
TEMPERATURE	up to 300°	°F (144°C)	up to 300°F (144°C)	up to 300°F (144°C)	
CONSTRUCTION MATERIAL	Carbon Stainless Stainless S		Carbon Steel, Titanium and Stainless Steel. Other materials available	Titanium and Stainless Steel. Other materials available	

SERIES	SEP	ADSR/AD	RDT/BT	RLU / RWU	RSE
TYPE	Vortex - Tangential Air Separator (With or Without Strainer)	In-Line Air/Dirt Sepa- rator (With Strainer)	Non Replaceable Bladder Expansion Tank Replaceable Bladder Exp. Tank (with bottom system connection)	Hot Water Storage Tank with Heater	Hot Water Storage Tank
CAPACITIES	56 to 67000 USGPM (13 to 15217 m³/hr)	69 to 12100 USGPM (16 to 2748 m³/hr)	3 to 3962 Gallons (11 to 15000 litres)	100 to 150 (379 to 56	
CONNECTIONS	2" to 36" Diameter (50 mm to 914 mm)	2" to 36" Diameter (50 mm to 914 mm)	1" to 3" 25 mm to 75 mm	As Requested	
PRESSURE	up to 250PSI (1724 kPa)	up to 250PSI (1724 kPa)			:50PSI kPa)
TEMPERATURE	up to 550°F (288°C)	up to 550°F (288°C)	up to 240°F (115°C)	up to 550°F (288°C)	
CONSTRUCTION MATERIAL	Carbon Steel or Stainless Steel	Carbon Steel or Stainless Steel	Carbon Steel EPDM	Carbon Stainles	

## Quotation Requirement

#### What we need? for Skid

- 1.1 System PID
- 1.2 Pumps, Tanks and Heat Exchangers Schedule
- 1.3 Cut sheets for non Flo Fab parts such as Boilers, Chillers, etc...
- 1.4 Skids footprint
- 1.5 Mechanical room footprint
- 1.6 Control sequence details

## **Quality Control**

All pumps are factory tested and certified performance test is available when requested by the consultant. Test facilities up to 400 HP with 27,000-gallon test bench with calibrated instruments.

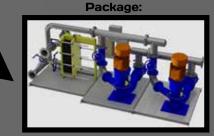
#### Skid Advantages

- Solution for both: New construction and Retrofit.
- Easily add more modules for future expansion.
- One single point of Responsibility / Contact.
- One single submittal for approval vs. individual submittals for each component.
- Financial: Cost reduction. Effectively reduce total cost of ownership for all project stakeholders (Contractor / Consultant Engineer / End User)
- Financial: Space saving due to optimized space utilisation.
- Financial: Time (Cost) saving: Skid built in parallel during building construction, also.
- Financial: Cash flow
- Management: One single invoice / payment for all works
- Financial: Overhead savings, including project management, logistical coordination, insurance expense, etc.



#### Production:





- 2.1 Heating and Cooling Systems
- 2.2 HC Module will be composed of two pumps, control panel VFD, expansion tank, air separator, chemical pot feeder, and glycol fill system (optional), balancing valves, isolation valves, air vents and drain connections, multifunction valves, suction diffusers or Y strainers, interconnecting black steel schedule 40 piping. All package components are mounted on a structural steel base with lifting lugs.

#### **SPECS** example:

Product.	Production	Sections	Date Svicrotted	Status	
MRI .	Separately Countric Huropotany Mountain, M-Line Centrifigat Pumps	232123-WORKING FUMPS	150016	Daniel	View Details
94070	Separately Coupled, Vertically Mounted, In-Line Centrilingal Plantes	232123-HYDRONC PUMPS	192016	Datestics	View Details
2000	Separately Coupled, Sene- litrories, End-Suction Centrifical Parties	232123-HORONC PLAIPS	100016	Sylenthes	View Dytate

- Financial: No surplus or extra components left after fabrication by contractor.
- Time (Cost) saving: No construction delay due to tested = site plug & play
- Safety: Avoid unpleasant site safety incidents and lost days as we tremendously minimize job site man-hours.



## FFBP33 & FFBP50

Discharge: 1½" NPT, female, vertical.

Spherical solids handling: 1/2"

HP: 0.3 & 0.5 RPM: 3500

Impeller: 10 vane vortex, with vanes on back side, dynamically balanced. Cast iron ASTM A-48, class 30.

Shaft: 416 series stainless steel.

Motor: NEMA L, single phase, permanent split capacitor, 120 volts, 60 Hz, oil filled, with overload

protection in motor.

Pump operation: automatic float switch or

automatic vertical float switch.



## FF2AHS

Discharge: 2" NPT, vertical.
Spherical solids handling: 1/2"

HP: 1

RPM: 3500

Impeller: 8 vane, open, semi-vortex.

Hytrel® thermoplastic elastomer.

Shaft: 410 series stainless steel.

Motor: dry type submersible motor, 1 & 3 phase,

115 & 230 volts, 60 Hz, 3500 RPM.

For continuous duty, with thermal protector IP68

in winding, insulation class B.



## FFBPEV512

Discharge: 2" NPT, female, vertical. Spherical solids handling: 3/4"

HP: 0.5 RPM: 3500

Impeller: vortex, dynamically balanced. Cast iron ASTM A-48, class 30. ISO G6.3

Shaft: 416 series stainless steel.

Motor: NEMA L, single phase, permanent split capacitor, 115 volts, 60 Hz, oil filled, with overload

protection in motor.



## **FFBPSTEP**

Discharge: 2" NPT, vertical. Spherical solids handling: 3/4"

HP: 0.5 & 1 RPM: 3500

Impeller: single vane enclosed.

Polypropylene with stainless steel insert.

Shaft: stainless steel.

Motor: NEMA L, single phase, permanent split capacitor, 115/230 volts, 60 Hz, oil filled, class B insulation, with overload protection in motor.



## FF2BEH-SS

Discharge: 2" NPT, vertical. Spherical solids handling: 3/4"

HP: 0.5 & 1 RPM: 3500

Impeller: 2 vane, open, with vanes on back side, dynamically balanced ISO G6.3. Bronze 85-5-5.

Shaft: stainless steel.

Motor:

Single phase: NEMA L, permanent split

capacitor, 115/230 volts, oil filled, with overload

protection in motor.

Three phase: NEMA B, 208/230 & 460 volts, oil filled. Requires overload protection to be



## FF2BSE411 & FF2BSE511

Discharge: 2" NPT, vertical. Spherical solids handling: 2"

HP: 0.4 & 0.5 RPM: 1750

Impeller: open, double vane, dynamically balanced.

Cast iron ASTM A-48, class 30, ISO G6.3.

Shaft: 416 series stainless steel.

Motor: NEMA L, single phase, permanent split capacitor, 115 volts, 60 Hz, oil filled, with overload

protection in motor.



## **FF2SEV512**

Discharge: 2" NPT, female, vertical.

Spherical solids handling: 2"

HP: 0.5 RPM: 3500

Impeller: vortex. Cast iron ASTM A-48, class 30,

ISO G6.3.

Shaft: 416 series stainless steel.

Motor: NEMA L, single phase, permanent split

capacitor, 115 volts, 60 Hz, oil filled, with overload

protection in motor.



## FF2BSE-SS / FF3BSE-SS

Discharge: 2" or 3" NPT female, vertical, bolt on flange. Includes both flanges.

(The name of the pump changes to FF3BSE when used with the 3" discharge flange.)

Spherical solids handling: 2"

HP: 0.5 & 0.75 RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor: NEMA L, single phase, permanent split capacitor, 120 volts, 60 Hz, oil filled, with overload

protection in motor.



## FF3BSE-SS / 1 HP

Discharge: 3" NPT, female, vertical, bolt on flange.

Spherical solids handling: 2"

HP: 1

RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor:

Single phase: NEMA L, permanent split capacitor, 230 volts, 60 Hz, oil filled, with overload protection

in motor.

Three phase: NEMA B, 230/460 volts, 60 Hz, oil filled. Requires overload protection to be

included in control panel.



## FF3BSE-SS / 1.5 & 2 HP

Discharge: 3" NPT, female, vertical, bolt on flange.

Spherical solids handling: 21/2"

HP: 1.5 & 2 RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor:

Single phase: NEMA L, permanent split capacitor, 230 volts, 60 Hz, oil filled, with overload protection

in motor.

Three phase: NEMA B, 230/460 volts, 60 Hz, oil filled. Requires overload protection to be



## FF3BSE-SS / 3 HP

Discharge: 3" NPT, female, vertical, bolt on flange.

Spherical solids handling: 21/2"

HP: 3

RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor:

Single phase: permanent split capacitor, 230 volts, 60 Hz, oil filled, with overload protection in motor.

Three phase: 230/460 volts, 60 Hz, oil filled. Requires overload protection to be included in

control panel.



## FF3BWSE-DS

Discharge: 3", 125 lb, flange horizontal.

Spherical solids handling: 21/2"

HP: 2-5 RPM: 1750

Impeller: 2 vane, semi-open, with vanes on back

side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230 & 460 volts,

60 Hz, oil filled, with class F insulation.

Requires overload protection to be included

in control panel.



## FF4BSE-SS

Discharge: 4" NPT vertical. Spherical solids handling: 3"

HP: 3 & 5 RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30.

Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts,

60 Hz, oil filled, with class F insulation.

Requires overload protection to be included

in control panel.



## FF4BWSE-DS

Discharge: 4", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 2-7.5 RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 316 series stainless steel.

Motor: NEMA B, three phase, 230 & 460 volts,

60 Hz, oil filled, with class F insulation.

Requires overload protection to be included

in control panel.



## FF4BSE-DS

Discharge: 4", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 4.5-15 RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor:

Single phase: NEMA L, permanent split capacitor,

230 volts, 60 Hz, oil filled.

Three phase: NEMA B 230/460 volts, 60 Hz,

oil filled.



## FF4BSE-HLDS

Discharge: 4", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 7.5-15 RPM: 1750

Impeller: 2 vane, closed, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts, 60 Hz,

oil filled. Requires overload protection to be



## FF6BSE-LDS / 9-30 HP

Discharge: 6", 125 lb, flange horizontal.

Spherical solids handling: 4"

HP: 9-30 RPM: 1150

Impeller: 1 vane, closed, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts, 60 Hz,

oil filled. Requires overload protection to be

included in control panel.



## FF6BSE-LDS / 18-60 HP

Discharge: 6", 125 lb, flange horizontal.

Spherical solids handling: 4"

HP: 18-60 RPM: 1750

Impeller: 1 vane (2 vane for 48 & 60 HP),

closed, with vanes on back side. Cast iron ASTM

A-48, class 30.

Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts, 60 Hz, oil filled. Requires overload protection

to be included in control panel.



## FF6BSE-HLDS

Discharge: 6", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 30-60 RPM: 1750

Impeller: 3 vane, closed, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts, 60 Hz,

oil filled. Requires overload protection to be



## FF8BSE-HLDS

Discharge: 8", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 36-48 RPM: 1150

Impeller: 3 vanes, closed, with a bronze wear ring and vanes on back side. Cast iron ASTM A-48,

class 30.

Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts, 60 Hz,

oil filled. Requires overload protection to be

included in control panel.



## FF8BSE-HADS

Discharge: 8", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 30-75 / 100-200 RPM: 1150 / 3450

Impeller: 3 vane, closed, with with a bronze wear ring and vanes on back side. Cast iron ASTM A-48,

class 30.

Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts, 60 Hz,

air cooled. Explosion proof, class 1, division 1, group C & D. Requires overload protection to be



## FF4XBSE W/ EXPLOSION PROOF MOTORS

Discharge: 4", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 5-20

RPM: 1150 & 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48 class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230 & 460 volts, 60 Hz, 1150 & 1750 RPM, air cooled. Explosion Proof, Class 1, Division 1, Group C & D, insulation Class F. Requires overload protection to be included

in control panel.



## FF6XBSE W/ EXPLOSION PROOF MOTORS

Discharge: 6", 125 lb, flange horizontal.

Spherical solids handling: 4"

HP: 15-75

RPM: 1150 & 1750

Impeller: 1 vane, closed, with vanes on back side.

Cast iron ASTM A-48 class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230 & 460 volts, 60 Hz, 1150 & 1750 RPM, air cooled. Explosion Proof, Class 1, Division 1, Group C & D, insulation Class F. Requires overload protection to be included

in control panel.



## FF8XBSE W/ EXPLOSION PROOF MOTORS

Discharge: 8", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 30-150

RPM: 1150 & 1750

Impeller: 3 vane, closed, with with a bronze wear ring and vanes on back side. Cast iron ASTM A-48,

class 30.

Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 460 volts, 60 Hz, 1150 & 1750 RPM, air cooled. Explosion Proof, Class 1, Division 1, Group C & D, insulation Class F. Requires overload protection to be included in

control panel.



## FFBGP-DS / 2 HP

Discharge: 11/4" NPT, vertical.

HP: 2

RPM: 3500

Impeller: 12 vanes, vortex with vanes on back side, dynamically balanced. Cast iron ASTM A-48, class 30. Radial cutter and shredding ring: hardened 440C,

stainless steel, hardness Rockwell C-55.

Shaft: 420 series stainless steel.

Motor:

Single phase: permanent split capacitor, 220 volts, 60 Hz, oil filled, with overload protection in motor.

Class F insulation.

Three phase: 220/440 volts, 60 Hz, oil filled with overload protection in motor. Class F insulation.



## FFBGP-DS / 3, 5 & 7.5 HP

Discharge: 2" NPT, vertical.

HP: 3, 5 & 7.5 RPM: 3500

Impeller: 10 vanes, vortex with vanes on back side, dynamically balanced. Cast iron ASTM A-48, class 30. Radial cutter and shredding ring: hardened 440C,

stainless steel, hardness Rockwell C-55.

Shaft: 420 series stainless steel.

Motor:

Single phase: NEMA L, permanent split capacitor (to be located in control panel), 230 volts, 60 Hz,

oil filled. Class F insulation.

Three phase: NEMA B, 230/460 volts, 60 Hz, oil filled. Class F insulation. Requires overload protection to be included in control panel.



## FFBGPH-DS / 3, 5 & 7.5 HP

Discharge: 2½" flange, horizontal.

HP: 3, 5 & 7.5 RPM: 3500

Impeller: 10 vanes, vortex with vanes on back side, dynamically balanced. Cast iron ASTM A-48, class 30. Radial cutter and shredding ring: hardened 440C, stainless steel, hardness Rockwell C-55.

Shaft: 420 series stainless steel.

Single phase: NEMA L, permanent split capacitor (to be located in control panel), 230 volts, 60 Hz, oil filled. Class F insulation.

Three phase: NEMA B, 230/460 volts, 60 Hz, oil filled. Class F insulation. Requires overload protection to be included in control panel.



## **FFBVRI**

Discharge: 2" & 3" NPT elbow, vertical. Spherical solids handling: 1½" & 2"

HP: 0.5 - 7.5 RPM: 3500

Impeller: 8 vane, semi-open Vortex. 316 series

stainless steel.

Shaft: 416 series stainless steel.

Motor: For continuous duty, 1 & 3 phase, 3450 RPM,

dry type, insulation class B, protection IP68,

115/230 volts.



## **FFBVRI**

Discharge: 2.5" & 3" NPT elbow, vertical.

Spherical solids handling: 21/2" & 3"

HP: 1.5 - 3 RPM: 3450

Impeller: 6 & 8 vane, semi-open Vortex.

Cast iron ASTM A-48, class 30. Shaft: 410 series stainless steel.

Motor: 1 & 3 phase, 230 volts, 60 Hz, 3450 RPM. For continuous duty, with protection IP68 in winding,

insulation class B.



## FFMCN-G CHEMICAL PROCESS PUMP

#### **TECH DATA**

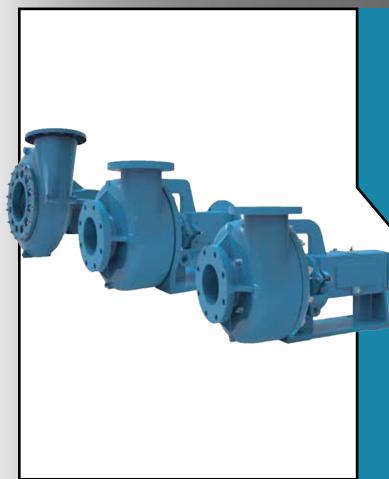
- Size: 1" 10"
- Max head: 6164GPM
- Max cap: 466'
- Media temp: -13°F ~+ 284°F
- Max System Pressure: 363PSI

#### **ADVANTAGE**

- Complies with ANSI B73.1
- Open impeller
- High efficiency & energy saving
- Wide operation range
- Robust structure
- Modern design

#### **APPLICATION**

- Chemical Engineering
- Paper and pulp
- All process industries
- Petrochemical



## FFMCO SLURRY PUMP

#### **TECH DATA**

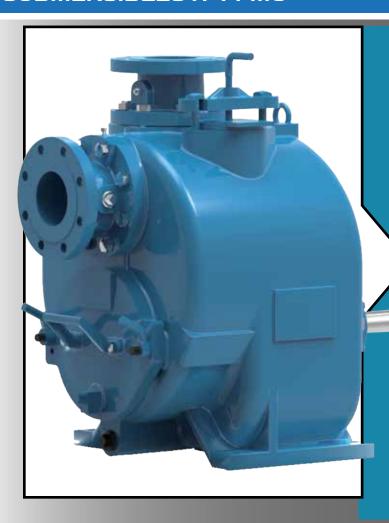
- Size:2" 12"
- Max cap: 7045GPM
- Max head: 361' '
- Media temp: -13°F ~+ 284°F
- Max system pressure: 232PSI

#### **ADVANTAGE**

- Semi-open impeller
- Robust design
- Wide operation range
- Heavy duty bearing housing

#### **APPLICATION**

- Barite & mineral oil based drilling
- Bentonite, Salt water slurry
- Cement
- Paper and pulp, Mine dewatering
- Lime, Gypsum, Calcium,
- Ash & coal liquid slurry
- Chemical industry



## FFMCT SELF PRIMING TRASH PUMP

#### **TECH DATA**

• Size: 2"- 12"

Max cap: 3400GPM

Max head: 130'

 Media temp: 14°F ~+ 185°F • Max system pressure: 51PSI

Max suction: 25'

Max solids: 3"

#### **ADVANTAGE**

• Proven design

• Excellent performance

Non-clogging design

• Excellent self priming function

Installation and maintenance

#### **APPLICATION**

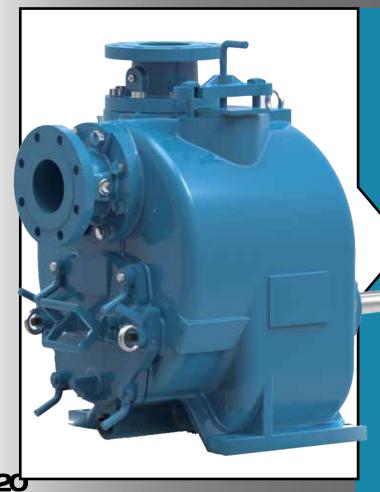
Municipal

Marine

Industrial sewage water treatment

Agriculture irrigation

Drainage/Construction



## FFMCST SELF PRIMING TRASH PUMP

#### **TECH DATA**

• Size: 2"- 12"

Max cap: 3400GPM

Max head: 130'

Media temp: 14°F ~+ 185°F Max system pressure: 51PSI

Max suction: 25'

• Max solids: 3"

#### **ADVANTAGE**

Proven design

Excellent performance

Non-clogging design

• Excellent self priming function

• Installation and maintenance

#### **APPLICATION**

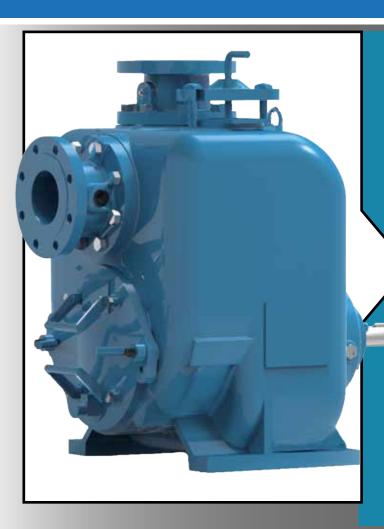
Municipal

Marine

• Industrial sewage water treatment

Agriculture irrigation

Drainage/Construction



# FFMCU HIGH HEAD SELF PRIMING TRASH PUMP

#### **TECH DATA**

• Size: 3" - 6"

• Max cap: 1500GPM

• Max head: 207'

Media temp: 14°F ~+ 185°FMax system pressure: 87PSI

Max suctron:25'Max solids: 1.25''

#### **ADVANTAGE**

Proven design

• Excellent & reliable performance

• Non- clogging design

• Excellent self priming function

• Installation and maintenance

Excellent trash handling capability

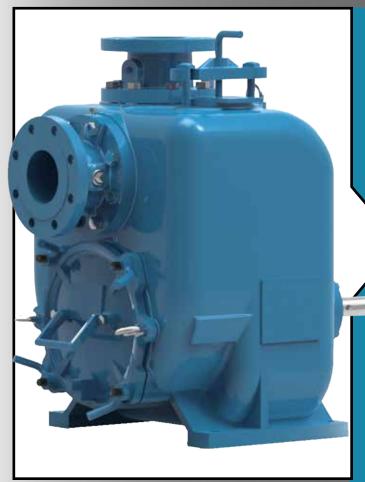
#### **APPLICATION**

Municipal

Marine

• Industrial sewage water treatment

• Agriculture irrigation



# FFMCSU HIGH HEAD SELF PRIMING TRASH PUMP

#### **TECH DATA**

• Size: 3" - 6"

• Max cap: 1500GPM

• Max head: 207'

Media temp: 14°F ~+ 185°F
Max system pressure: 87PSI

Max suctron:25'Max solids: 1.25"

#### **ADVANTAGE**

Proven design

• Excellent & reliable performance

• Non- clogging design

• Excellent self priming function

• Installation and maintenance

• Excellent trash handling capability

#### <u>APPLICATION</u>

Municipal

Marine

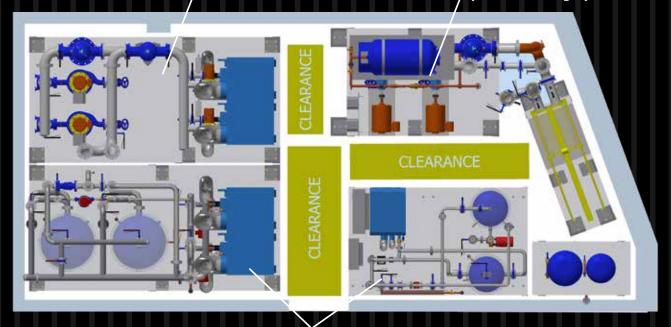
Industrial sewage water treatment

• Agriculture irrigation

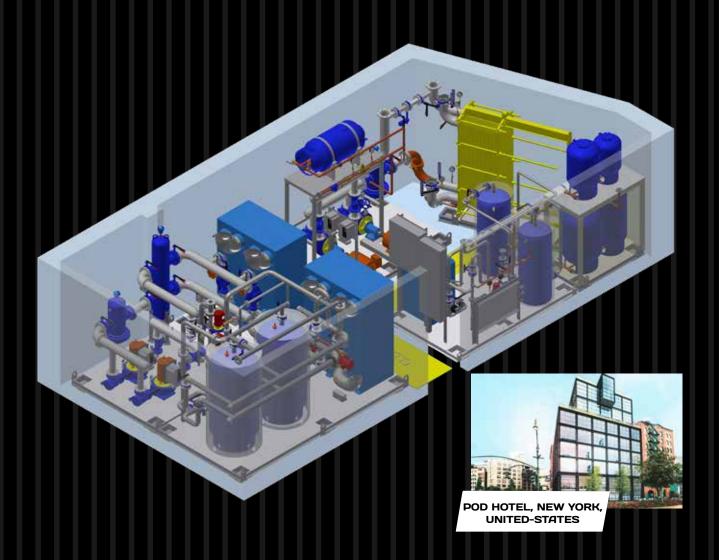
# Typical Mechanical Room

Hydronic Heating System Skid

**Hydronic Cooling System Skid** 



**Hot Water Domestic Skids** 



# FLEXIBLE - ST Material: Steel and Stainless Steel Pressure: 475 PSIG at 850°F with water Size Range: 1/2" to 2" Connections: Threaded











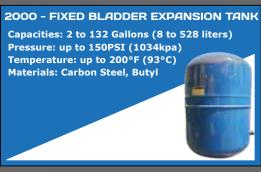












SERIES	LB-25, 4 215 &		FS-237, 337 & 437, 475, 675, 4110, 6110, 8110	LBV-40	LBV-75, 215 & 315	LBK-75	LBK-215 & 315
TYPE	Effluent	Pump	Multi-Purpose Drainage Pump		& Sewage x Pump	Effluent	Sewage Non Clog Pump
CAPACITIES	up to 175 (40 m	³/hr)	up to 1400 USGPM (317 m³/hr)	(36	59 USGPM m³/hr)		5 USGPM n³/hr)
HEAD	8 to 7 (2.4 to 2	1.5 m)	10 to 163 ft. (3 to 49 m)	(1.2 t	59 ft. to 18m)	(3 to	59 ft. 18m)
SOLID SIZE	3/8 (9 m	m)	3/4" (19 mm)	3/4" (19mm)	2" (50mm)	3/4" (19mm)	2" (50mm)
HORSEPOWER	up to (0.75		up to 30 HP (22 kW)	•	o 1 HP 5 kW)		1 HP 5 kW)
DRIVES	Air Filled Electrical Motors Explosion Proof		Air Filled Electrical Motors Explosion Proof	Electric	Filled al Motors ion Proof	Electrica	Filled al Motors on Proof
APPLICATIONS	Water		Water	Water, Sewage & Waste Liquids		Water	Water & Waste Li- quids
TEMPERATURE	up to 200°F (94 °C)		up to 200°F (94°C)	up to 200°F (94 °C)			200°F · °C)
CONSTRUCTION MATERIALS	Cast Iron		Cast Iron and Stainless Steel	Cast Iron		Cast Iron	
							Transconti
SERIES	FBV-332	FBV-337 & 437	FGC-015 / FGC-022 FGC-037 / FGC-055	В	BAF	Sub Acc	cessories
TYPE	Sewa Non Clog	Pump	Sewage Grinder Pump	Break Av	way Fitting		
CAPACITIES	up to 317 72 m	³/hr	up to 61 USGPM 14 m³/hr				
HEAD	8 to 6 (2.4 to	20 m)	17 to 105ft (5.2 to 32 m)				
SOLID SIZE	2" (50 mm)	3" (80 mm)	3/4" (19 mm)				
HORSEPOWER	up to (3.7 l	(W)	up to 5 HP (3.7 kW)				
DRIVES	Air Fi Electrical Explosion	Motors	Air Filled Electrical Motor Explosion Proof				
APPLICATIONS	Water, Se Waste L		Water, Sewage & Waste Liquids				
TEMPERATURE	up to 200°	F (94°C)	up to 200°F (94°C)				
CONSTRUCTION  MATERIAL	Cast 1	[ron	Cast Iron	Cas	t Iron		

CAPACITIES	up to 30 USGPM (3.1 m³/hr)	
HEAD	up to 692 ft. (300 PSI) (211 m)	
PRESSURE	up to 300 PSI (2069 kPa)	
HORSEPOWER	up to 10 HP (7.46 kW)	
DRIVES	Electrical Motors	
APPLICATIONS	Light Fuel Oil	
TEMPERATURE	up to 150°F (65°C)	
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron	



CAPACITIES	up to 12000 USGPM (2725 m³/hr)
HEAD	up to 692 ft. (300 PSI)
PRESSURE	(211 m) up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron



CAPACITIES	up to 12000 USGPM (2725 m³/hr)
HEAD	up to 692ft. (300 PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron



CAPACITIES	up to 12000 USGPM (2725 m³/hr)
HEAD	up to 692 ft. (300 PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron

CAPACITIES	up to 12000 USGPM (2725 m³/hr)
HEAD	up to 692 ft. (300 PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron

CAPACITIES	up to 12000 USGPM (2725 m³/hr)
HEAD	up to 692 ft. (300 PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron



CAPACITIES	up to 12000 USGPM (2725 m³/hr)
HEAD	up to 692 ft. (300 PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron

CAPACITIES	up to 12000 USGPM (2725 m³/hr)
HEAD	up to 692 ft. (300PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron



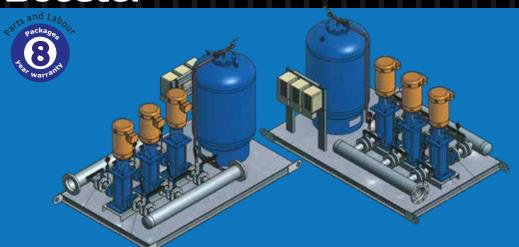
Type: HCE Heating **Cooling with** Enclosure

Michigan, USA



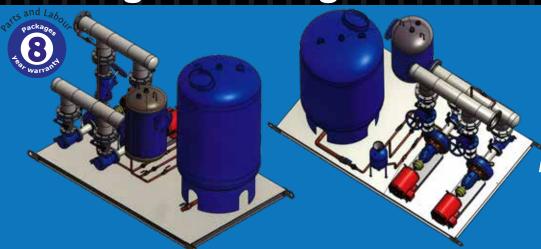


## Booster





# **Heating or Cooling**

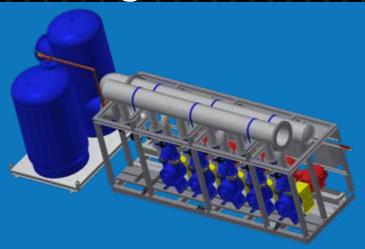




CONCORD GARDEN RICHMOND, B.C., CA

# Large Cooling



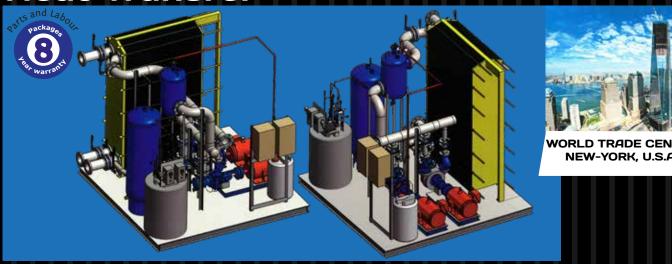




## Proud pump supplier for the New World **Trade Center towers in New York**

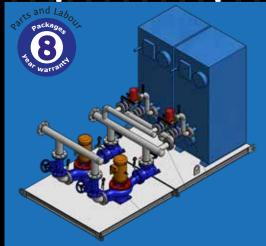
#### **AND MORE**

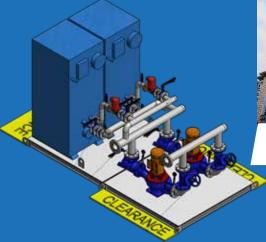
## **Heat Transfer**



WORLD TRADE CENTER NEW-YORK, U.S.A.

## **Duplex Pumps - Heating System**

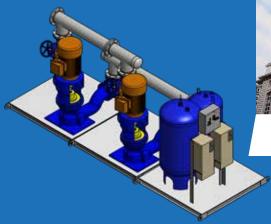






## **Boiler Pack**







PHASE 2

#### We are a proud supplier for the following completed and ongoing projects:



Zermatt Lodge Salt Lake City, UT, U.S.A. https://zermattresort.com



Pier 17 South Street Seaport South Street, New York, U.S.A www.southstreetseaport.com



Pearl-Qatar Doha, Qatar www.thepearlgatar.com



Museum of Science and Industy Tampa, Florida www.mosi.org Eng: Advance System Engineering



Exchange Tower Vancouver, B.C., Canada www.theexchangebuilding.ca



Dar El Salam General Hospital Cairo Governorate, Egypt



**Brock University Center** St. Catharines, Ontario, Canada https://www.brocku.ca



520 Park avenue New York, U.S.A www.520parkavenue.com



Saudi Jeddah Port Jeddah Saudi, Arabia www.ports.gov.sa



St-Joseph Women's Hospital Tampa, Florida www.sjbhealth.org Eng: Smith, Seckman, Reid Engineering



Millenium Hilton New-York City, NY, U.S.A www.hilton.com



Le M Lorraine Lorraine, Quebec, Canada www.lemlorraine.com



Morton Plant North Bay Hospital New Port Richey, Florida www.mortonplant.com Eng: IC Thomasson Association Incorporated



Lowney Montréal, Quebec, Canada http://lelowney.prevel.ca



Sheepshead Residential Tower Brooklyn, New York City, U.S.A. http://www.sheepsheadbites.com

## Sales and Service:

Quebec, Canada Tel.: 450 621-2995

Fax: 450 621-4995

Lake Worth

Toronto, Canada Tel.: 1 647 544-2995













