





COMPLETE PRODUCT LINE

Manufacturer of Pumps, Tanks, Heat Exchangers & Accessories



www.flofab.com

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HISTORY

Flo Fab was established in 1981 by Denis Gauvreau who created and developed the products line and constantly being perfected by Marc Gauvreau, as well as by a team of professional engineers and designers. It's a combination of existing designs from several renowned products and the innovative ideas of a new generation professionals.

Founder 1981



Through the years, Flo Fab has acquired several companies and service entities including: AQUA-PROFAB (ASME Tanks manufacturer), MÉNARD, LÉONARD ÉLECTRIQUE, PMA., Furthermore Flo Fab purchased equipment, fabrication designs and patterns from IDEALCO, a manufacturer of shell and tube type heat exchangers.

The after sales services, sales, engineering, R&D, production, quality control, accounting and administration departments of all the above companies share the same location.

In December 2014, Marc Gauvreau, son of the founder, acquired all shares of The company. Flo Fab and is constantly investing in new state of the art innovations new product like the XRI series and Prefab Skid for Hydronic Hearing 8 cooling system, pumping systems. This has allowed Flo Fab to retain competent and experienced staff of professionals with varied and specialized abilities that constantly work on improving our existing products and add new engineered solutions that exceeding customer's expectations .

Flo Fab has grown quite rapidly and now proudly offers of a wide range of products available directly from one manufacturer. This includes pumps & pump packages, tanks, heat exchangers & hydronic accessories. This allows each project stakeholders to enjoy economical savings, peace of mind, best value for their investment and optimized total cost of ownership.

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VERTICAL IN-LINE PUMPS

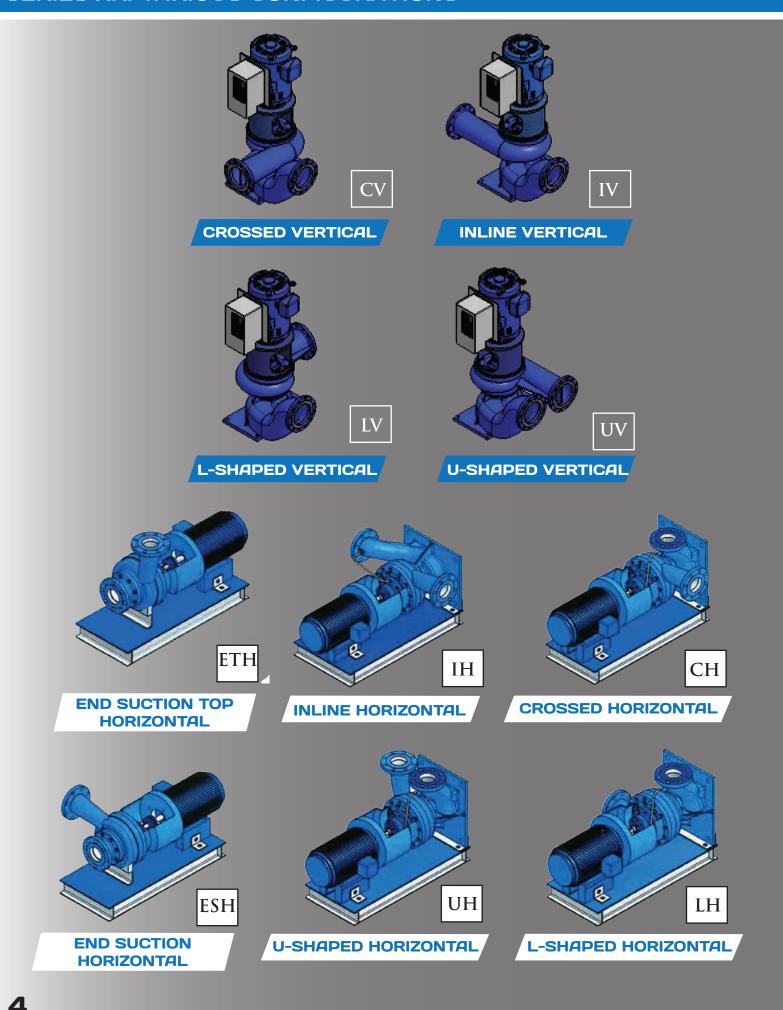
SERIES	500	600	840SC	880RI
TYPE	Circulating Pump	In-Line Circulator	Vertical In-Line Centrifugal Split Coupling	Vertical In-Line Centrifugal Split Coupling
CAPACITIES	up to 234 USGPM (54 m³/hr)	up to 290 USGPM (61 m³/hr)	454 to 8000 USGPM (1816 m³/hr)	Up to 3000 USGPM (680 m³/hr)
HEAD	up to 43 ft. (14 m)	up to 120 ft. (37 m)	up to 410 ft. (125 m)	up to 650 ft. (198 m)
PRESSURE	up to 145 PSI (999 kPa)	up to 250 PSI (1724 kPa)	up to 600 PSI (4136 kPa)	up to 250 PSI (1724 kPa)
HORSEPOWER	up to 2/5 HP (280 kW)	up to 10 HP (7.5 kW)	up to 400 HP (298 kW)	up to 200 HP (149kW)
DRIVES	ECM Motor ERP Ready	56C Electric Motors	TC Electric Motors	TC Electric Motors
APPLICATIONS	Water / Glycol	Water / Glycol	Water / Glycol	Water / Glycol
TEMPERATURE	up to 220°F (104°C)	up to 250°F (121°C)	up to 300°F (149°C)	up to 300°F (149°C)
CONSTRUCTION MATERIAL	Cast Iron, Stainless, Bronze	Cast Iron, Bronze Fitted or All Bronze	Cast Iron, Bronze Fitted as Standard, Other Materials Also Available	Cast Iron, Bronze Fitted as Standard, Other Materials Also Available

SERIES	XRI
TYPE	Universal 10 positions Vertical / Horizontal Centrifugal Pump with removable Impeller
CAPACITIES	up to 15850 USGPM 3600 m³/hr
HEAD	up to 655ft (200m)
PRESSURE	up to 600 PSI (4136 kPa)
HORSEPOWER	up to 1000 HP (746 kW)
DRIVES	TC Electric Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (149°C)
MATERIAL OF CONSTRUCTION	Cast Iron, Bronze Fitted as Standard, Other Ma- terials Also Available

- FEATURE PRODUCT-

VEDTICAL DO	CITION		
VERTICAL POS	SITION	Construction	of series XRI
	– Motor	Grout Not required	
8	_ Motor Bracket	Alignment Not required	
	_ Impeller _ Assembly		
	– Discharge Casi	ng	
	- Suction Casing		
		HORIZONTAL	POSITION

SERIES XRI VARIOUS CONFIGURATIONS





VERTICAL IN-LINE, HORIZONTAL BASE MOUNTED, CLOSED COUPLED, AND SPLIT CASE DOUBLE SUCTION TYPE PUMPS

SERIES	880	1000/1004	2000	2300 / 2600
TYPE	Compact In-Line Centrifugal	End Suction, Close Coupled	Radially Split Bearing Frame Pump Mounted With Flexible Coupling Back Pull Out Design	Radially Split Bearing Frame Pump Mounted With Flexible Coupling Back Pull Out Design
CAPACITIES	up to 3000 USGPM (680 m³/hr)	up to 1900 USGPM (431 m³/hr)	up to 1900 USGPM (431 m³/hr)	from 1900 to 6500 USGPM (432 to 1476 m³/hr)
HEAD	up to 650 ft. (198 m)	up to 43 ft. (14 m)	up to 120 ft. (37 m)	up to 410 ft. (125 m)
PRESSURE	up to 250 PSI (1724 kPa)	up to 175 PSI (1206 kPa)	up to 175 PSI (1206 kPa) with 125# flanges	up to 400 PSI (1206 kPa) with 400# flanges
HORSEPOWER	up to 200 HP (149 kW)	up to 200 HP (149 kW)	up to 200 HP (149 kW)	up to 500 HP (373 kW)
DRIVES	JM Electric Motors	JM Electric Motors	T Frame Electric Motors or Diesel Engines	T Frame Electric Motors or Diesel Engines
APPLICATIONS	Water / Glycol	Water / Glycol	Water / Glycol	Water / Glycol
TEMPERATURE	up to 300°F (149°C)	up to 300°F (149°C)	up to 300°F (149°C)	up to 300°F (149°C)
CONSTRUCTION MATERIAL	Cast Iron, Bronze Fitted as Stan- dard, Other Materials Also Available	Cast Iron, Bronze Fitted as Stan- dard, Other Materials Also Available	Cast Iron, Bronze Fitted as Standard, Other Materials	Cast Iron, Bronze Fitted as Standard, Other Materials
	Also Available	AISO AVAIIADIE	Also Available	Also Available
	Also Available	Also Available	Also Available	Also Avallable
SERIES	4800L	4800U	4800/4800H/4900	4800V
SERIES				
	4800L Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr)	4800U Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr)	4800/4800H/4900 Horizontally Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr)	4800V Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr)
TYPE	4800L Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft. (227 m)	4800U Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft. (227 m)	4800/4800H/4900 Horizontally Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m)	4800V Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m)
TYPE CAPACITIES	4800L Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft.	4800U Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft. (227 m) up to 600 PSI (4136 kPa)	4800/4800H/4900 Horizontally Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI (4136 kPa)	4800V Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft.
TYPE CAPACITIES HEAD	4800L Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft. (227 m) up to 600 PSI (4136 kPa) up to 800 HP (597 kW)	4800U Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft. (227 m) up to 600 PSI (4136 kPa) up to 800 HP (597 kW)	4800/4800H/4900 Horizontally Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI (4136 kPa) up to 1750 HP (1305 kW)	4800V Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI
TYPE CAPACITIES HEAD PRESSURE	4800L Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft. (227 m) up to 600 PSI (4136 kPa) up to 800 HP	4800U Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft. (227 m) up to 600 PSI (4136 kPa) up to 800 HP	4800/4800H/4900 Horizontally Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI (4136 kPa) up to 1750 HP	4800V Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI (4136 kPa) up to 1750 HP
TYPE CAPACITIES HEAD PRESSURE HORSEPOWER	4800L Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft. (227 m) up to 600 PSI (4136 kPa) up to 800 HP (597 kW) Electric Motors, Diesel Engines, Steam	4800U Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft. (227 m) up to 600 PSI (4136 kPa) up to 800 HP (597 kW) Electric Motors, Diesel Engines, Steam	4800/4800H/4900 Horizontally Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI (4136 kPa) up to 1750 HP (1305 kW) Electric Motors, Diesel Engines, Steam	4800V Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI (4136 kPa) up to 1750 HP (1305 kW) Electric Motors, Diesel
TYPE CAPACITIES HEAD PRESSURE HORSEPOWER DRIVES	4800L Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft. (227 m) up to 600 PSI (4136 kPa) up to 800 HP (597 kW) Electric Motors, Diesel Engines, Steam Turbines	4800U Single Stage, Double Suction Split Case up to 12000 USGPM (2725 m³/hr) up to 750 ft. (227 m) up to 600 PSI (4136 kPa) up to 800 HP (597 kW) Electric Motors, Diesel Engines, Steam Turbines	4800/4800H/4900 Horizontally Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI (4136 kPa) up to 1750 HP (1305 kW) Electric Motors, Diesel Engines, Steam Turbines	4800V Vertically Mounted, Single Stage, Double Suction Split Case up to 12700 USGPM (2884 m³/hr) up to 625 ft. (190 m) up to 600 PSI (4136 kPa) up to 1750 HP (1305 kW) Electric Motors, Diesel Engines, R.A.G.D



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MULTISTAGE AND CLOSED COUPLED STAINLESS STEEL TYPE PUMPS SHELL AND TUBE, PLATE AND FRAME, BRAZED TYPE HEAT EXCHANGERS

SERIES	PSMCF		PSM	PSF	PST		
TYPE		1ultistage	Vertical Multistage	Flanged Close Coupled Centrifugal	NPT Close Coupled Centrifugal		
CAPACITIES	. (56 n	0 USGPM n³/hr)	up to 792 USGPM (180 m³/hr)	13 to 380 USGPM (3 to 86 m³/hr)	up to 52 USGPM (12m³/hr)		
HEAD		930 ft. 3 m)	up to 930 ft. (283 m)	up to 150 ft. (46 m)	up to 150 ft. (46 m)		
PRESSURE		30 PSI kPa)	up to 430 PSI (2964 kPa)	up to 145 PSI (1000 kPa)	up to 115 PSI (793 kPa)		
HORSEPOWER		50 HP kW)	up to 100 HP (75 kW)	up to 15 HP (11 kW)	up to 3 HP (2.2 kW)		
DRIVES		Electrical tor	Vertical Electrical Motor	Electric Close Coupled Motors	Vertical Electrical Motor		
APPLICATIONS	1	r and _iquids	Water and Clear Liquids	Water and Clear Liquids	Water and Clear Liquids		
TEMPERATURE	5°F(-15°C) to 248°F (120°)				5°F(-15°C) to 248°F (120°)	up to 225°F (107°C)	up to 225°F (107°C)
CONSTRUCTION MATERIAL	#304 Stainless Steel Optional #316 S/S		Cast Iron as Standard, or Stainless Steel #304 & #316	#304 Stainless Steel	#304 Stainless Steel		
	1	nd Tube changers	Plate and Frame Heat Exchangers	Brazed Heat Exchangers			
SERIES	"W"	"S"	"FFW" AHRI	"BR"	IQP1000 / ACH550		
ТҮРЕ	Water to Water / Glycol to Water	Steam to Water	Steam to Water Water to Water Glycol to Water	Steam to Water Water to Water Glycol to Water	VFD Flo Fab's Prefered* 200-240V / 3-Phase 380-480V / 3-Phase 500-600V / 3-Phase		
CAPACITIES	up to 3000 USGPM 681 m³/hr up to 250 PSI (1724 kpa) Steam		up to 10000 USGPM 2271 m³/hr up to 250 PSI (1724 kpa) Steam	up to 400 USGPM 91 m³/hr up to 150 lbs Steam	150% for 60 sec. (HD), 120% for 60 sec. (ND)		
PRESSURE		1034 kPa) 1724 kPa)	300 PSI (2068 kPa)	300 PSI (up to 2068 kPa)			
APPLICATIONS		Glycol or eam	Water, Glycol or Steam	Water, Glycol or Steam			
TEMPERATURE	up to 300	°F (144°C)	up to 300°F (144°C)	up to 300°F (144°C)			
CONSTRUCTION	Carbon	61 1	Carbon Steel,	Titanium and			

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ASME TANKS & AIR SEPARATORS

SERIES	SEP	ADSR/AD	RDT/BT	RLU / RWU	RSE
TYPE	Vortex - Tangential Air Separator (With or Without Strainer)	In-Line Air/Dirt Sepa- rator (With Strainer)	Non Replaceable Bladder Expansion Tank Replaceable Bladder Exp. Tank (with bottom system connection)	Hot Water Storage Tank with Heater	Hot Water Storage Tank
CAPACITIES	56 to 67000 USGPM (13 to 15217 m³/hr)	69 to 12100 USGPM (16 to 2748 m³/hr)	3 to 3962 Gallons (11 to 15000 liters)		00 Gallons 781 liters)
CONNECTIONS	2" to 36" Diameter (50 mm to 914 mm)	2" to 36" Diameter (50 mm to 914 mm)	1" to 3" 25 mm to 75 mm	As Req	uested
PRESSURE	up to 250PSI (1724 kPa)	up to 250PSI (1724 kPa)	up to 250PSI (1724 kPa)		250PSI kPa)
TEMPERATURE	up to 450°F (232°C)	up to 450°F (232°C)	up to 240°F (115°C)	up to 450°	°F (232°C)
CONSTRUCTION MATERIAL	Carbon Steel or Stainless Steel	Carbon Steel or Stainless Steel	Carbon Steel EPDM	Carbon Stainles	

Quotation Requirements What we need? For Skid

- 1.1 System PID
- 1.2 Pumps, Tanks and Heat Exchangers Schedule
- 1.3 Cut sheets for non Flo Fab parts like ex. Boilers, Chillers, etc...
- 1.4 Skids footprint
- 1.5 Mechanical room footprint
- 1.6 Details sequence of control

Quality Control

All pumps are factory tested and certified performance test is available when requested by the consultant. Test facilities up to 400 HP with 27,000 gallon test bench with calibrated instruments.

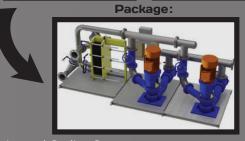
Skid Advantages

- Solution for both: New construction and Retrofit.
- Easily add more modules for future expansion.
- One single point of Responsibility / Contact .
- One single submittal for approval Vs. Individual submittals for each component.
- Financial: Cost reduction, Effectively reduce total cost of ownership for all project stakeholders (Contractor / Consultant Engineer / End User)
- Financial : Space saving due to optimized space utilisation.
- Financial : Time (Cost) saving : Skid built in parallel during building construction, also .
- Financial : Cash flow management: One single invoice / payment for all works
- Financial : Overhead saving including project management, logistical coordination, insurance expense, ...etc.

PID:

Production:





- 2.1 Heating and Cooling Systems
- 2.2 Module HC will be composed of two pumps, control panel VFD, expansion tank, air separator, chemical pot Feeder, and glycol fill system (optional), balancing valves, isolation valves, air vents and drain connections, multifunction valves, suction diffusers or Y strainers, interconnecting black steel schedule 40 piping. All package components are mounted on a structural steel base with lifting lugs.

SPECS example:

Product	Product Type	Section(s)	Date Submitted	Status	
XRI	Separately Coupled, Horizontally Mounted, In-Line Centrifugal Pumps	232123-HYDRONIC PUMPS	1/5/2016	Submitted	View Details
880RI	Separately Coupled, Vertically Mounted, In-Line Centrifugal Pumps	232123-HYDRONIC PUMPS	1/5/2016	Submitted	View Details
2000	Separately Coupled, Base- Mounted, End-Suction Centrifugal Pumps	232123-HYDRONIC PUMPS	1/5/2016	Submitted	View Details

- Financial: No surplus or extra components left after fabrication by contractor.
- Time (Cost) saving: No construction delay due to tested = site plug & play
- Safety: Avoid unpleasant site safety incidents and lost days as we tremendously minimize job site man-hours.

SUBMERSIBLES // SUMP-UTILITY



FFBP33 & FFBP50

Discharge: 1½" NPT, female, vertical.

Spherical solids handling: 1/2"

HP: 0.3 & 0.5 RPM: 3500

Impeller: 10 vane vortex, with vanes on back side, dynamically balanced. Cast iron ASTM A-48, class 30.

Shaft: 416 series stainless steel.

Motor: NEMA L, single phase, permanent split capacitor, 120 volts, 60 Hz, oil filled, with overload

protection in motor.

Pump operation: automatic float switch or

automatic vertical float switch.



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FF2AHS

Discharge: 2" NPT, vertical. Spherical solids handling: 1/2"

HP: 1

RPM: 3500

Impeller: 8 vane, open, semi-vortex.

Hytrel® thermoplastic elastomer.

Shaft: 410 series stainless steel.

Motor: dry type submersible motor, 1 & 3 phase,

115 & 230 volts, 60 Hz, 3500 RPM.

For continuous duty, with thermal protector IP68

in winding, insulation class B.

SUBMERSIBLES // EFFLUENT



FFBPEV512

Discharge: 2" NPT, female, vertical. Spherical solids handling: 3/4"

HP: 0.5 RPM: 3500

Impeller: vortex, dynamically balanced. Cast iron ASTM A-48, class 30. ISO G6.3

Shaft: 416 series stainless steel.

Motor: NEMA L, single phase, permanent split capacitor, 115 volts, 60 Hz, oil filled, with overload

protection in motor.



FFBPSTEP

Discharge: 2" NPT, vertical.
Spherical solids handling: 3/4"

HP: 0.5 & 1 RPM: 3500

Impeller: single vane enclosed.

Polypropylene with stainless steel insert.

Shaft: stainless steel.

Motor: NEMA L, single phase, permanent split capacitor, 115/230 volts, 60 Hz, oil filled, class B insulation, with overload protection in motor.



FF2BEH-SS

Discharge: 2" NPT, vertical. Spherical solids handling: 3/4"

HP: 0.5 & 1 RPM: 3500

Impeller: 2 vane, open, with vanes on back side, dynamically balanced ISO G6.3. Bronze 85-5-5.

Shaft: stainless steel.

Motor:

Single phase: NEMA L, permanent split

capacitor, 115/230 volts, oil filled, with overload

protection in motor.

Three phase: NEMA B, 208/230 & 460 volts, oil filled. Requires overload protection to be



FF2BSE411 & FF2BSE511

Discharge: 2" NPT, vertical. Spherical solids handling: 2"

HP: 0.4 & 0.5 RPM: 1750

Impeller: open, double vane, dynamically balanced.

Cast iron ASTM A-48, class 30, ISO G6.3.

Shaft: 416 series stainless steel.

Motor: NEMA L, single phase, permanent split capacitor, 115 volts, 60 Hz, oil filled, with overload

protection in motor.



FF2SEV512

Discharge: 2" NPT, female, vertical.

Spherical solids handling: 2"

HP: 0.5 RPM: 3500

Impeller: vortex. Cast iron ASTM A-48, class 30,

ISO G6.3.

Shaft: 416 series stainless steel.

Motor: NEMA L, single phase, permanent split

capacitor, 115 volts, 60 Hz, oil filled, with overload

protection in motor.



FF2BSE-SS / FF3BSE-SS

Discharge: 2" or 3" NPT female, vertical, bolt on flange. Includes both flanges.

(The name of the pump changes to FF3BSE when used with the 3" discharge flange.)

Spherical solids handling: 2"

HP: 0.5 & 0.75 RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor: NEMA L, single phase, permanent split capacitor, 120 volts, 60 Hz, oil filled, with overload

protection in motor.



FF3BSE-SS / 1 HP

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Discharge: 3" NPT, female, vertical, bolt on flange.

Spherical solids handling: 2"

HP: 1

RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor:

Single phase: NEMA L, permanent split capacitor, 230 volts, 60 Hz, oil filled, with overload protection

in motor.

Three phase: NEMA B, 230/460 volts, 60 Hz, oil filled. Requires overload protection to be

included in control panel.



FF3BSE-SS / 1.5 & 2 HP

Discharge: 3" NPT, female, vertical, bolt on flange.

Spherical solids handling: 21/2"

HP: 1.5 & 2 RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor:

Single phase: NEMA L, permanent split capacitor, 230 volts, 60 Hz, oil filled, with overload protection

in motor.

Three phase: NEMA B, 230/460 volts, 60 Hz, oil filled. Requires overload protection to be



FF3BSE-SS / 3 HP

Discharge: 3" NPT, female, vertical, bolt on flange.

Spherical solids handling: 21/2"

HP: 3

RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor:

Single phase: permanent split capacitor, 230 volts, 60 Hz, oil filled, with overload protection in motor.

Three phase: 230/460 volts, 60 Hz, oil filled. Requires overload protection to be included in

control panel.



FF3BWSE-DS

Discharge: 3", 125 lb, flange horizontal.

Spherical solids handling: 21/2"

HP: 2-5 RPM: 1750

Impeller: 2 vane, semi-open, with vanes on back

side. Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230 & 460 volts,

60 Hz, oil filled, with class F insulation.

Requires overload protection to be included

in control panel.



FF4BSE-SS

Discharge: 4" NPT vertical. Spherical solids handling: 3"

HP: 3 & 5 RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts,

60 Hz, oil filled, with class F insulation.

Requires overload protection to be included

in control panel.



FF4BWSE-DS

Discharge: 4", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 2-7.5 RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 316 series stainless steel.

Motor: NEMA B, three phase, 230 & 460 volts,

60 Hz, oil filled, with class F insulation. Requires overload protection to be included

in control panel.



FF4BSE-DS

Discharge: 4", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 4.5-15 RPM: 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor:

Single phase: NEMA L, permanent split capacitor,

230 volts, 60 Hz, oil filled.

Three phase: NEMA B 230/460 volts, 60 Hz,

oil filled.



FF4BSE-HLDS

Discharge: 4", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 7.5-15 RPM: 1750

Impeller: 2 vane, closed, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts, 60 Hz,

oil filled. Requires overload protection to be



FF6BSE-LDS / 9-30 HP

Discharge: 6", 125 lb, flange horizontal.

Spherical solids handling: 4"

HP: 9-30 RPM: 1150

Impeller: 1 vane, closed, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts, 60 Hz,

oil filled. Requires overload protection to be

included in control panel.



FF6BSE-LDS / 18-60 HP

Discharge: 6", 125 lb, flange horizontal.

Spherical solids handling: 4"

HP: 18-60 RPM: 1750

Impeller: 1 vane (2 vane for 48 & 60 HP), closed, with vanes on back side. Cast iron ASTM

A-48, class 30.

Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts, 60 Hz, oil filled. Requires overload protection

to be included in control panel.



FF6BSE-HLDS

Discharge: 6", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 30-60 RPM: 1750

Impeller: 3 vane, closed, with vanes on back side.

Cast iron ASTM A-48, class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts, 60 Hz,

oil filled. Requires overload protection to be



FF8BSE-HLDS

Discharge: 8", 125 lb, flange horizontal.

Spherical solids handling: 3"

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HP: 36-48 RPM: 1150

Impeller: 3 vanes, closed, with a bronze wear ring and vanes on back side. Cast iron ASTM A-48,

class 30.

Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts, 60 Hz,

oil filled. Requires overload protection to be

included in control panel.



FF8BSE-HADS

Discharge: 8", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 30-75 / 100-200 RPM: 1150 / 3450

Impeller: 3 vane, closed, with with a bronze wear ring and vanes on back side. Cast iron ASTM A-48,

class 30.

Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230/460 volts, 60 Hz,

air cooled. Explosion proof, class 1, division 1, group C & D. Requires overload protection to be

SUBMERSIBLES // NON-CLOG X-PROOF



FF4XBSE W/ EXPLOSION PROOF MOTORS

Discharge: 4", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 5-20

RPM: 1150 & 1750

Impeller: 2 vane, open, with vanes on back side.

Cast iron ASTM A-48 class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230 & 460 volts, 60 Hz, 1150 & 1750 RPM, air cooled. Explosion Proof, Class 1, Division 1, Group C & D, insulation Class F. Requires overload protection to be included

in control panel.



FF6XBSE W/ EXPLOSION PROOF MOTORS

Discharge: 6", 125 lb, flange horizontal.

Spherical solids handling: 4"

HP: 15-75

RPM: 1150 & 1750

Impeller: 1 vane, closed, with vanes on back side.

Cast iron ASTM A-48 class 30. Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 230 & 460 volts, 60 Hz, 1150 & 1750 RPM, air cooled. Explosion Proof, Class 1, Division 1, Group C & D, insulation Class F. Requires overload protection to be included

in control panel.



FF8XBSE W/ EXPLOSION PROOF MOTORS

Discharge: 8", 125 lb, flange horizontal.

Spherical solids handling: 3"

HP: 30-150

RPM: 1150 & 1750

Impeller: 3 vane, closed, with with a bronze wear ring and vanes on back side. Cast iron ASTM A-48,

class 30.

Shaft: 416 series stainless steel.

Motor: NEMA B, three phase, 460 volts, 60 Hz, 1150 & 1750 RPM, air cooled. Explosion Proof, Class 1, Division 1, Group C & D, insulation Class F. Requires overload protection to be included in

control panel.

SUBMERSIBLES // GRINDER



FFBGP-DS / 2 HP

Discharge: 1¼" NPT, vertical.

HP: 2

RPM: 3500

Impeller: 12 vanes, vortex with vanes on back side, dynamically balanced. Cast iron ASTM A-48, class 30. Radial cutter and shredding ring: hardened 440C,

stainless steel, hardness Rockwell C-55.

Shaft: 420 series stainless steel.

Motor:

Single phase: permanent split capacitor, 220 volts, 60 Hz, oil filled, with overload protection in motor.

Class F insulation.

Three phase: 220/440 volts, 60 Hz, oil filled with overload protection in motor. Class F insulation.



FFBGP-DS / 3, 5 & 7.5 HP

Discharge: 2" NPT, vertical.

HP: 3, 5 & 7.5 RPM: 3500

Impeller: 10 vanes, vortex with vanes on back side, dynamically balanced. Cast iron ASTM A-48, class 30. Radial cutter and shredding ring: hardened 440C,

stainless steel, hardness Rockwell C-55.

Shaft: 420 series stainless steel.

Motor:

Single phase: NEMA L, permanent split capacitor (to be located in control panel), 230 volts, 60 Hz,

oil filled. Class F insulation.

Three phase: NEMA B, 230/460 volts, 60 Hz, oil filled. Class F insulation. Requires overload protection to be included in control panel.



FFBGPH-DS / 3, 5 & 7.5 HP

Discharge: 2½" flange, horizontal.

HP: 3, 5 & 7.5 RPM: 3500

Impeller: 10 vanes, vortex with vanes on back side, dynamically balanced. Cast iron ASTM A-48, class 30. Radial cutter and shredding ring: hardened 440C, stainless steel, hardness Rockwell C-55.

Shaft: 420 series stainless steel.

Motor:

Single phase: NEMA L, permanent split capacitor (to be located in control panel), 230 volts, 60 Hz,

17

oil filled. Class F insulation.

Three phase: NEMA B, 230/460 volts, 60 Hz, oil filled. Class F insulation. Requires overload protection to be included in control panel.

SUBMERSIBLES // STAINLESS / RECESSED IMPELLER



FFBVRI

Discharge: 2" & 3" NPT elbow, vertical. Spherical solids handling: 1½" & 2"

HP: 0.5 - 7.5 RPM: 3500

Impeller: 8 vane, semi-open Vortex. 316 series

stainless steel.

Shaft: 416 series stainless steel.

Motor: For continuous duty, 1 & 3 phase, 3450 RPM,

dry type, insulation class B, protection IP68,

115/230 volts.



FFBVRI

Discharge: 2.5" & 3" NPT elbow, vertical.

Spherical solids handling: 21/2" & 3"

HP: 1.5 - 3 RPM: 3450

Impeller: 6 & 8 vane, semi-open Vortex.

Cast iron ASTM A-48, class 30. Shaft: 410 series stainless steel.

Motor: 1 & 3 phase, 230 volts, 60 Hz, 3450 RPM. For continuous duty, with protection IP68 in winding,

insulation class B.

18

SUBMERSIBLES // FFMC



FFMCN-G CHEMICAL PROCESS PUMP

TECH DATA

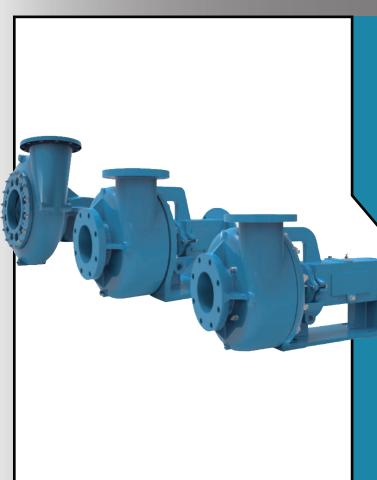
- Size: 1" 10"
- Max head: 6164GPM
- Max cap: 466'
- Media temp: -13°F ~+ 284°F
- Max System Pressure: 363PSI

ADVANTAGE

- Complies with ANSI B73.1
- Open impeller
- High efficiency & energy saving
- Wide operation range
- Robust structure
- Modern design

APPLICATION

- Chemical Engineering
- Paper and pulp
- All process industries
- Petrochemical



FFMCO SLURRY PUMP

TECH DATA

- Size:2" 12"
- Max cap: 7045GPM
- Max head: 361' '
- Media temp: -13°F ~+ 284°F
- Max system pressure: 232PSI

ADVANTAGE

- Semi-open impeller
- Robust design
- Wide operation range
- Heavy duty bearing housing

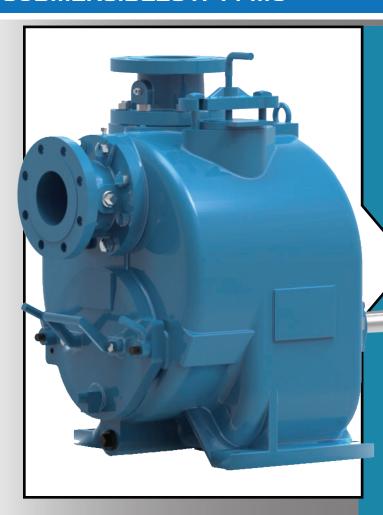
APPLICATION

- Barite & mineral oil based drilling
- Bentonite, Salt water slurry
- Cement
- Paper and pulp, Mine dewatering
- Lime, Gypsum, Calcium,
- Ash & coal liquid slurry
- Chemical industry





SUBMERSIBLES // FFMC



FFMCT SELF PRIMING TRASH PUMP

TECH DATA

• Size: 2"- 12"

• Max cap: 3400GPM

• Max head: 130'

Media temp: 14°F ~+ 185°F
Max system pressure: 51PSI

• Max suction: 25'

• Max solids: 3"

ADVANTAGE

Proven design

• Excellent performance

• Non-clogging design

• Excellent self priming function

• Installation and maintenance

APPLICATION

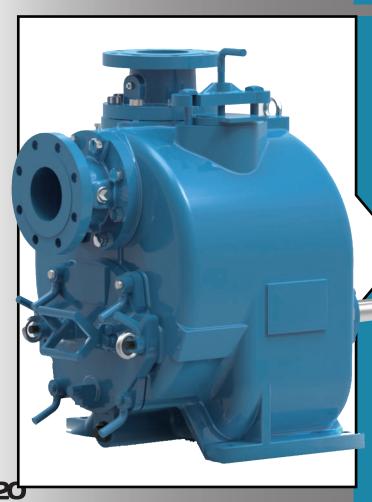
Municipal

Marine

• Industrial sewage water treatment

Agriculture irrigation

• Drainage/Construction



FFMCST SELF PRIMING TRASH PUMP

TECH DATA

• Size: 2"- 12"

Max cap: 3400GPM

• Max head: 130'

Media temp: 14°F ~+ 185°F

Max system pressure: 51PSI

• Max suction: 25'

• Max solids: 3"

ADVANTAGE

Proven design

Excellent performance

Non-clogging design

• Excellent self priming function

Installation and maintenance

APPLICATION

Municipal

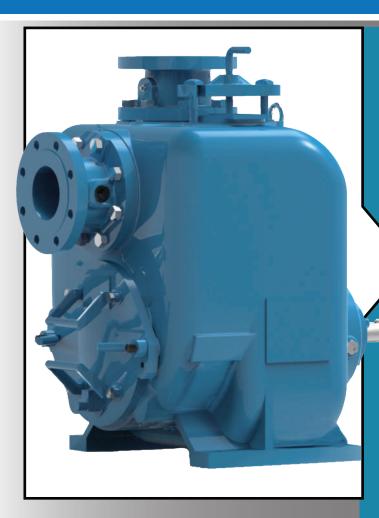
Marine

• Industrial sewage water treatment

Agriculture irrigation

• Drainage/Construction





FFMCU HIGH HEAD SELF PRIMING TRASH PUMP

TECH DATA

• Size: 3'' - 6"

• Max cap: 1500GPM

• Max head: 207'

Media temp: 14°F ~+ 185°FMax system pressure: 87PSI

• Max suctron:25'

• Max solids: 1.25"

ADVANTAGE

Proven design

• Excellent & reliable performance

Non- clogging design

• Excellent self priming function

• Installation and maintenance

• Excellent trash handling capability

APPLICATION

Municipal

Marine

• Industrial sewage water treatment

Agriculture irrigation



TECH DATA

• Size: 3" - 6"

Max cap: 1500GPM

• Max head: 207'

• Media temp: 14°F ~+ 185°F

Max system pressure: 87PSI

Max suctron:25'

• Max solids: 1.25"

<u>ADVANTAGE</u>

Proven design

• Excellent & reliable performance

Non- clogging design

• Excellent self priming function

Installation and maintenance

• Excellent trash handling capability

APPLICATION

Municipal

Marine

Industrial sewage water treatment

Agriculture irrigation

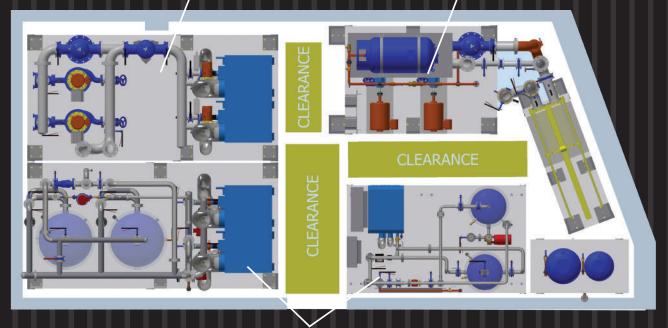




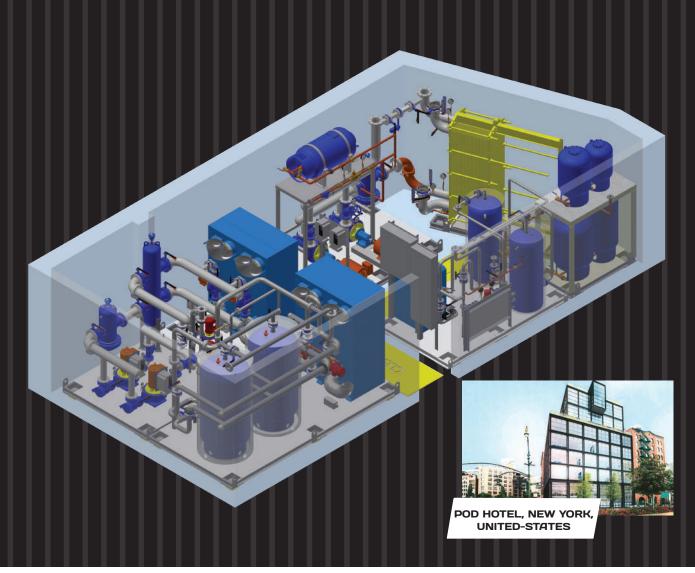
Typical Mechanical Room

Hydronic Heating System Skid

Hydronic Cooling System Skid



Hot Water Domestic Skids





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HYDRONIC ACCESSORIES

FLEXIBLE - ST Material: Steel and Stainless Steel Pressure: 475 PSIG at 850°F with water Size Range: 1/2" to 2" Connections: Threaded

AIR VENT - MV Material: Cast Iron Pressure: MV15 150 PSIG at 345°F MV15 300 PSIG at 400°F Size Range: 3/4" Connections: Threaded









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SUBMERSIBLE PUMPS

PLUMBING

SERIES	LB-25, 4 215 &		FS-237, 337 & 437, 475, 675, 4110, 6110, 8110	LBV-40	LBV-75, 215 & 315	LBK-75	LBK-215 & 315
TYPE	Effluent	Pump	Multi-Purpose Drainage Pump		& Sewage ex Pump	Effluent	Sewage Non Clog Pump
CAPACITIES	up to 175 (40 m		up to 1400 USGPM (317 m³/hr)		59 USGPM m³/hr)		5 USGPM n³/hr)
HEAD	8 to 7 (2.4 to 2	2 ft.	10 to 163 ft. (3 to 49 m)	4 to	59 ft. to 18m)	10 to	59 ft. 18m)
SOLID SIZE	3/8 (9 m) <i>"</i>	3/4" (19 mm)	3/4" (19mm)	2" (50mm)	3/4" (19mm)	2" (50mm)
HORSEPOWER	up to (0.75	1 HP	up to 30 HP (22 kW)	up t	to 1 HP 75 kW)	up to	1 HP 5 kW)
DRIVES	Air Fi Electrical Explosio	lled Motors	Air Filled Electrical Motors Explosion Proof	Air Electric	Filled cal Motors	Air I Electrica	Filled al Motors on Proof
APPLICATIONS	Wat		Water	Water,	Sewage & Liquids	Water	Water & Waste Li- quids
TEMPERATURE	up to 2 (94 °		up to 200°F (94 °C)		200°F 4 °C)		200°F °C)
CONSTRUCTION MATERIALS	Cast	Iron	Cast Iron and Stainless Steel	Cas	st Iron	Cast	: Iron
						none iii	Suspended Suspended Singles Singles
SERIES	FBV-332	FBV-337 & 437	FGC-015 / FGC-022 FGC-037 / FGC-055	ı	BAF	Sub Acc	essories
TYPE	Sewa Non Clog		Sewage Grinder Pump	Break A	way Fitting		
CAPACITIES	up to 317 72 m		up to 61 USGPM 14 m³/hr				
HEAD	8 to 6 (2.4 to		17 to 105ft (5.2 to 32 m)				
SOLID SIZE	2" (50 mm)	3" (80 mm)	3/4" (19 mm)				
HORSEPOWER	up to (3.7 l		up to 5 HP (3.7 kW)				
DRIVES	Air Fi Electrical Explosion	Motors	Air Filled Electrical Motor Explosion Proof				
APPLICATIONS	Water, Se Waste L		Water, Sewage & Waste Liquids				
TEMPERATURE	up to 200°	F (94°C)	up to 200°F (94°C)				
CONSTRUCTION MATERIAL	Cast 1	Iron	Cast Iron	Cas	st Iron		



CAPACITIES	up to 30 USGPM (3.1 m³/hr)	
HEAD	up to 692 ft. (300 PSI) (211 m)	
PRESSURE	up to 300 PSI (2069 kPa)	
HORSEPOWER	up to 10 HP (7.46 kW)	
DRIVES	Electrical Motors	
APPLICATIONS	Light Fuel Oil	
TEMPERATURE	up to 150°F (65°C)	
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron	



CAPACITIES	up to 12000 USGPM (2725 m³/hr)
HEAD	up to 692 ft. (300 PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron



CAPACITIES	up to 12000 USGPM (2725 m³/hr)
HEAD	up to 692ft. (300 PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
HORSEPOWER	up to 400 HP (298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F (144°C)
CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron



PACKAGED SYSTEMS

CAPACITIES	up to 12000 USGPM
	(2725 m³/hr)
HEAD	up to 692 ft.
	(300 PSI)
	(211 m)
PRESSURE	up to 300 PSI
	(2069 kPa)
HORSEPOWER	up to 400 HP
	(298.3 kW)
DRIVES	Electrical Motors
APPLICATIONS	Water / Glycol
TEMPERATURE	up to 300°F
	(144°C)
CONSTRUCTION	Bronze / Stainless
MATERIAL	Steel or Cast Iron

CAPACITIES	up to 12000 USGPM (2725 m³/hr)
HEAD	up to 692 ft. (300 PSI) (211 m)
PRESSURE	up to 300 PSI (2069 kPa)
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CONSTRUCTION MATERIAL	Bronze / Stainless Steel or Cast Iron



Package Fort Bliss - Texas, USA

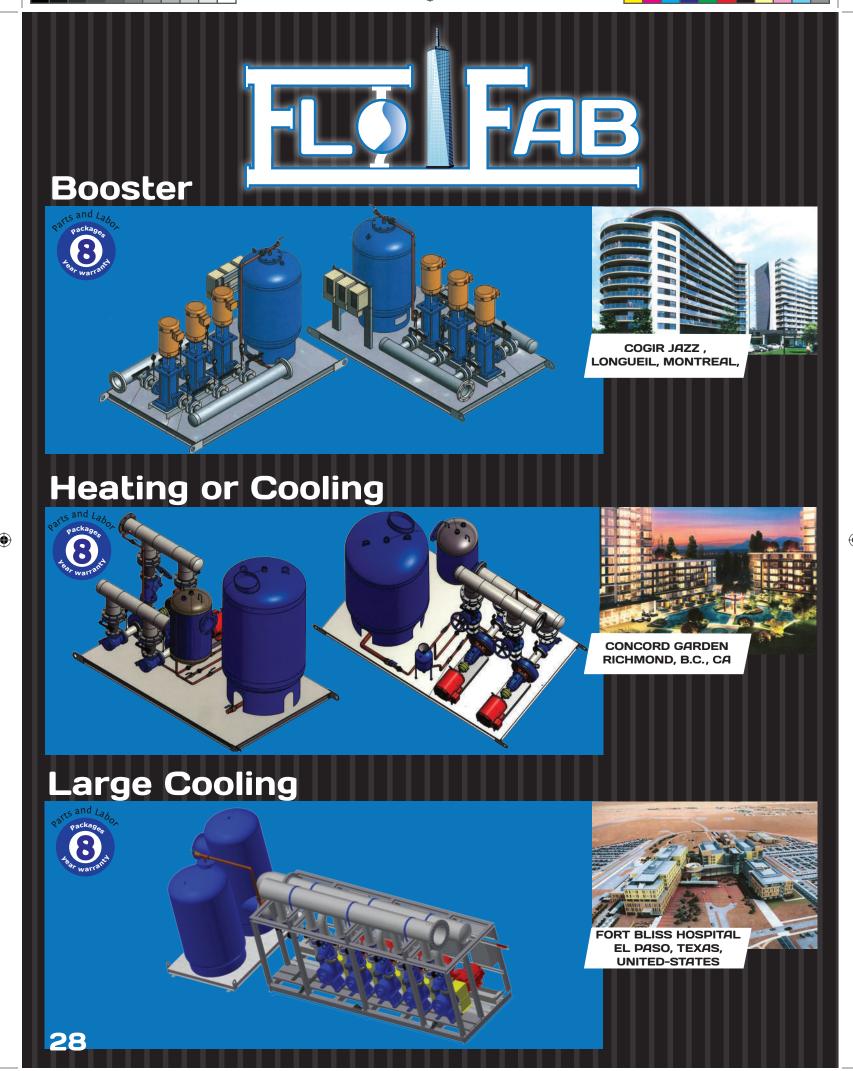
Type: HCE Heating **Cooling with** Enclosure

Michigan, USA







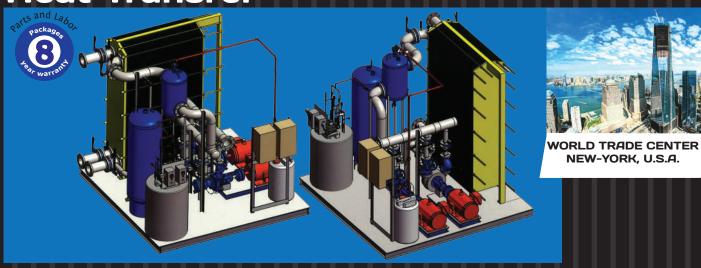




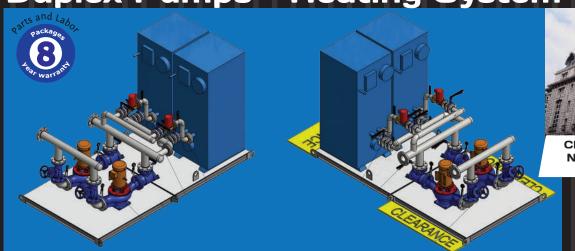
Proud pumps supplier for the New World Trade Center towers in New York

AND MORE





Duplex Pumps - Heating System

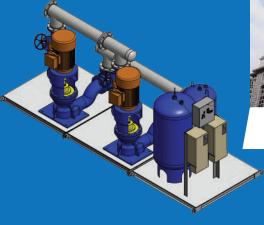




PHASE 1

Boiler Pack









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